

Overview

The Material tab is used for:

1. Seeing where parts for the selected MO/Batch/Shop Job are located
 - a. Skids
 - b. Locations
2. Calling skids and sending skids away
3. Checking content records for skids in the area

Tab Layout

1. The Top Left section shows the list of skids where parts have been staged for the chosen MO/Batch/Shop Job
2. The Top Right Section of the tab is the PandD cells for the chosen *Work Cell*
3. The Bottom Left Table shows skid contents
4. The Bottom Right Table shows the location contents
5. Above the "Content Skids" window you can see the chosen MO/Batch/Shop Job

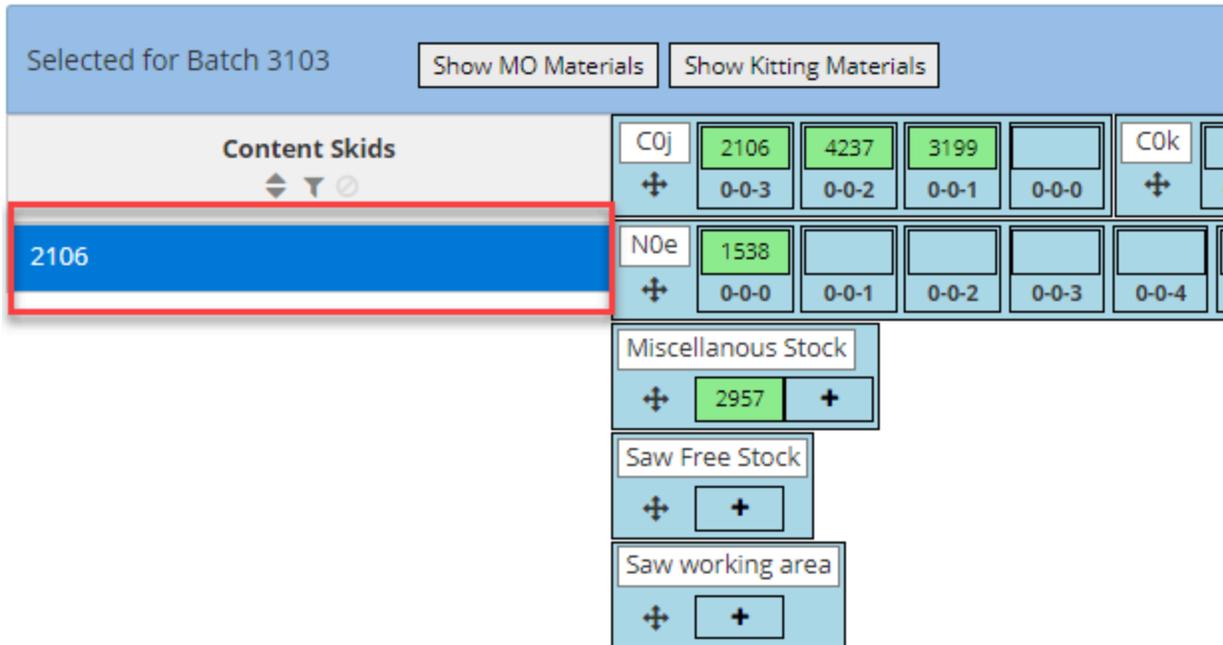
The screenshot shows the 'Shop Tracker' interface with the 'Material' tab selected. A red box labeled '1' highlights the 'Content Skids' section, which displays a list of skids for batch 3103. A red box labeled '2' highlights the 'PandD cells' section, which shows a grid of cells for the chosen work cell. A red box labeled '3' highlights the 'Skid Contents for Batch 3103' table. A red box labeled '4' highlights the 'Location Contents for Batch 3103' table. A red box labeled '5' highlights the 'Material' tab in the top navigation bar.

Skid ID	WIP Count	Part ID	Part Number	Description	PO Number	PO Item	Sequence	Comments	Cells
2106	0	28643	23028-3-cut	ANGLE, TOP	125766	1	2		COJ,0,0,3-3
2106	0	29707	9731-5-cut	ANGLE, TOP	125690	1	1		COJ,0,0,3-3
2106	0	36377	23028-19-cut	ANGLE, TOP	125766	1	3		COJ,0,0,3-3

WIP Count	Part Number	Description	Location ID	Location	Location Description
84	2860	Bar angle	130	Saw Free Stock	Bar stock storage for sa
52	9784	Structural angle	130	Saw Free Stock	Bar stock storage for sa

Call an MO/Batch Skid to your area

- a. If the skid where your materials is located is not in your area you can call the skid to an open cell in your area
- b. Highlight the skid in the "Content Skids" area

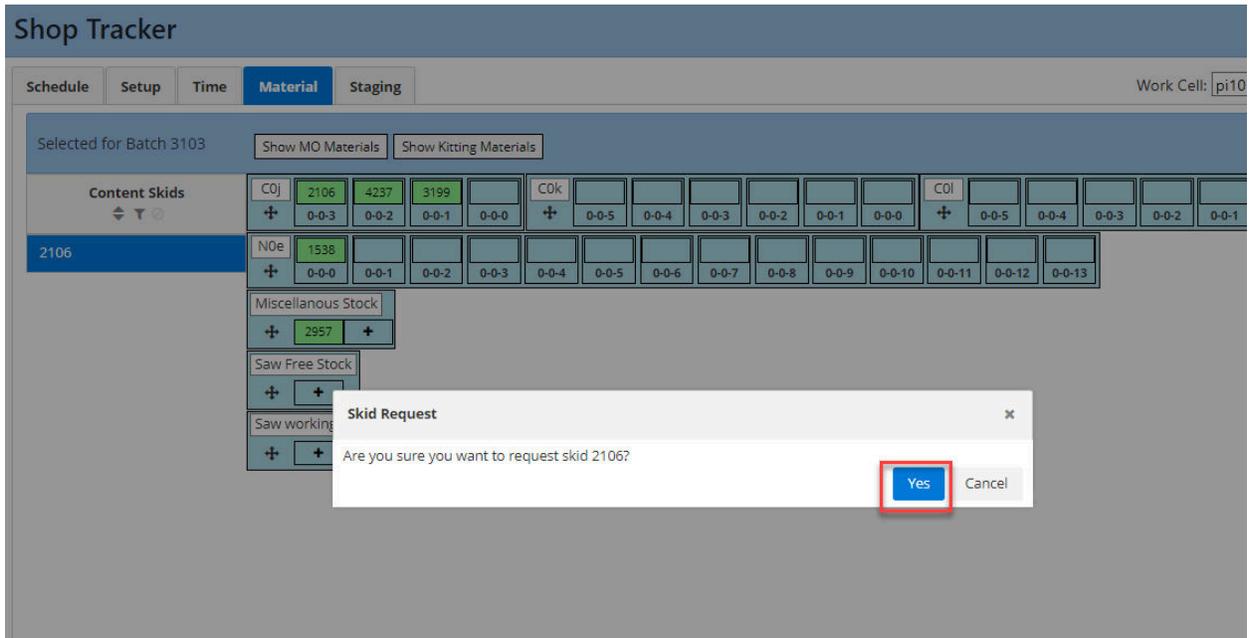


c. Select the cell that you want the skid to be sent to

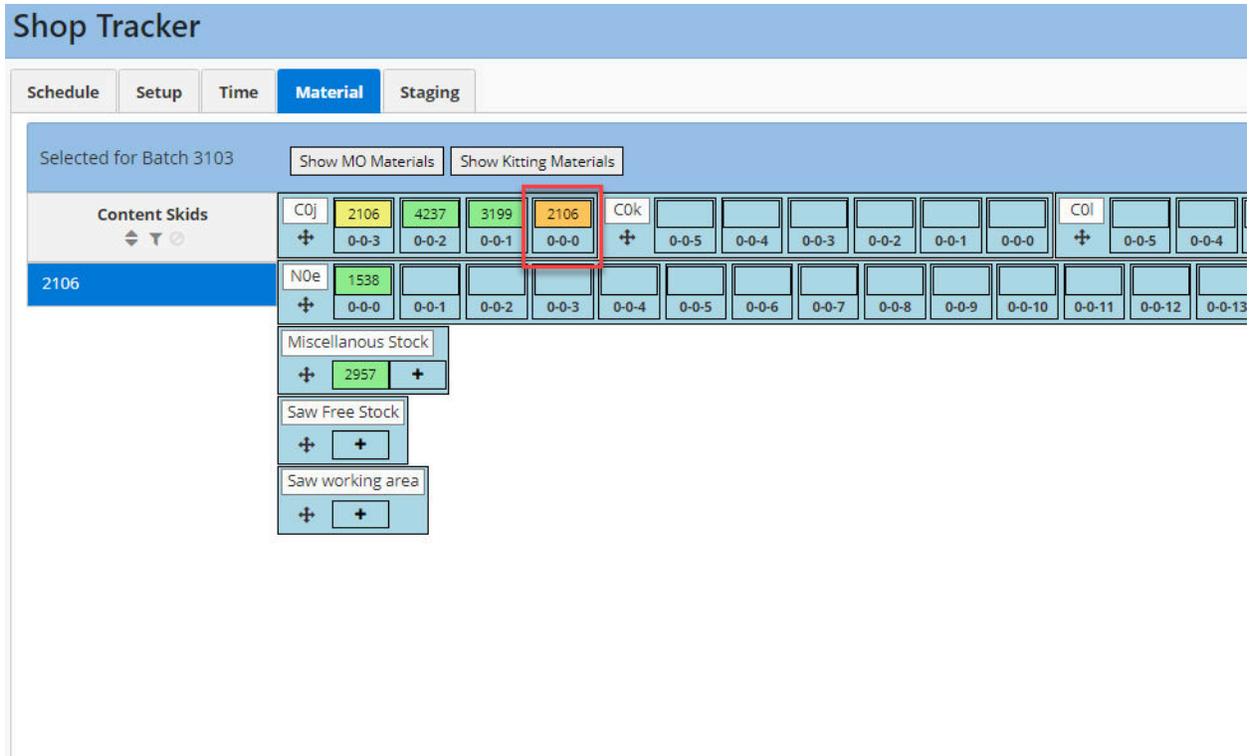
Selected for Batch 3103 Show MO Materials Show Kitting Materials

Content Skids		C0j	2106	4237	3199		C0k
2106		+	0-0-3	0-0-2	0-0-1	0-0-0	+
		N0e	1538				
		+	0-0-0	0-0-1	0-0-2	0-0-3	0-0-4
		Miscellaneous Stock					
		+	2957	+			
		Saw Free Stock					
		+	+				
		Saw working area					
		+	+				

d. The prompt will ask you if you want to request the skid.



e. The open cell will highlight orange to indicate that the skid has been called



Call a non-MO/Batch Skid to your area

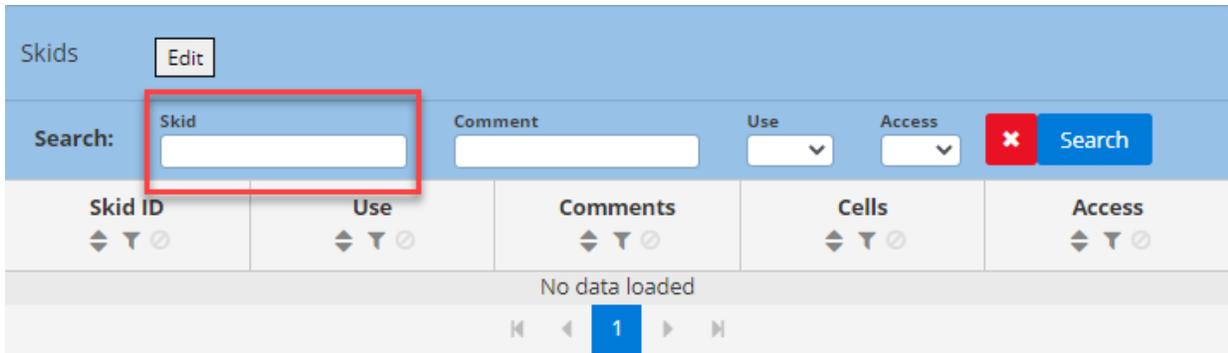
- a. You can call a skid to your area in the Material Tab
- b. In the "Skid Contents" window click on "Show Skids"

Skid ID	WIP Count	Part ID	Part Number	Description	PO Number	PO Item	Sequence	Comments	Cells
2106	0	36377	23028-19	ANGLE, T	125766	1	3		COj,0,0,3-
2106	0	28643	23028-3-	ANGLE, T	125766	1	2		COj,0,0,3-
2106	0	29707	9731-5-c	1.5" x 1.5	125690	1	1		COj,0,0,3-

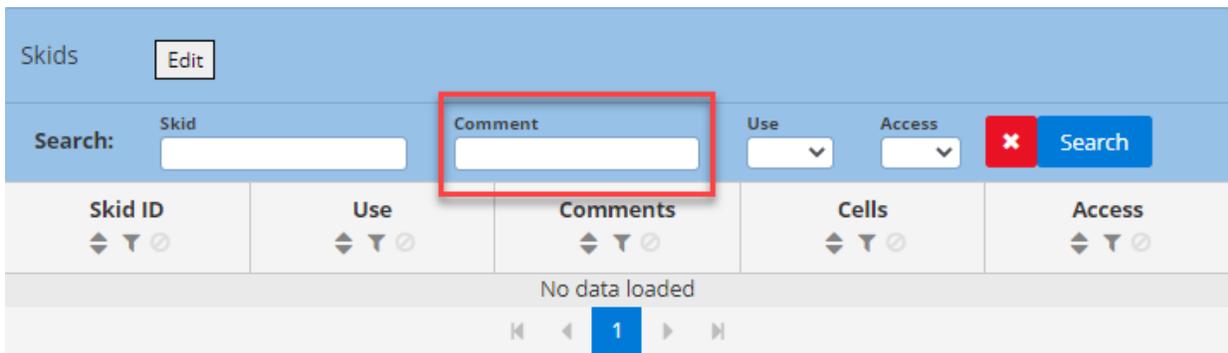
- c. This will hide the "Location Contents" table and show the Skids

Skid ID	WIP Count	Part ID	Part Number	Description	PO Number	PO Item	Sequence	Comments	Cells
2106	0	36377	23028-19	ANGLE, T	125766	1	3		COj,0,0,3-
2106	0	28643	23028-3-	ANGLE, T	125766	1	2		COj,0,0,3-
2106	0	29707	9731-5-c	1.5" x 1.5	125690	1	1		COj,0,0,3-

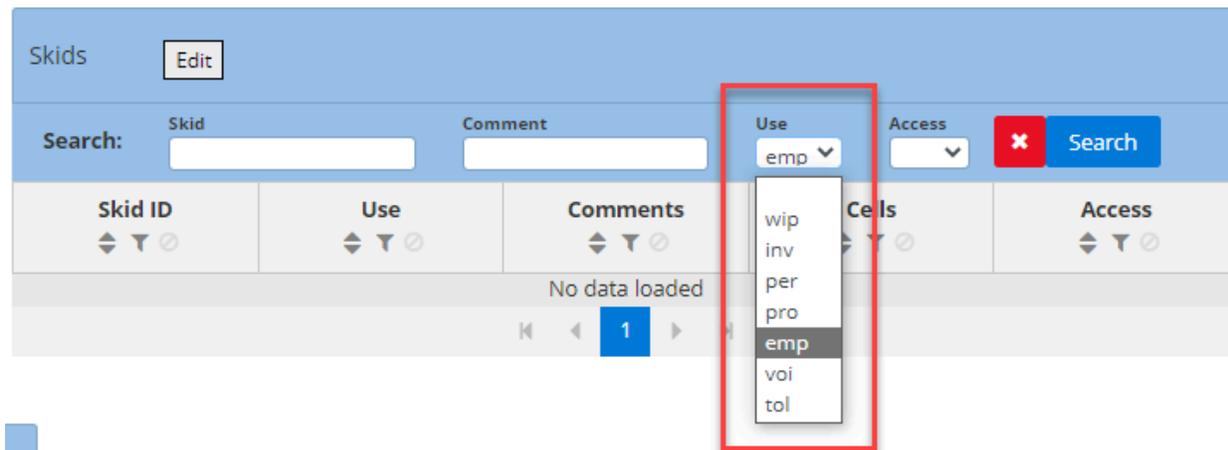
- d. In the "Skids" table use the filters to search for the skid that you want to call.
 - a. If you know the Skid # you can enter that into the Skid field



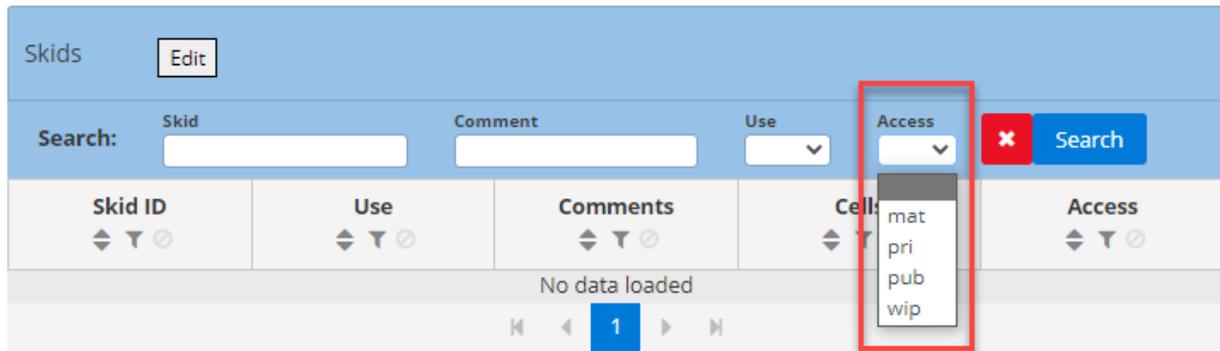
b. You can search for the Comment



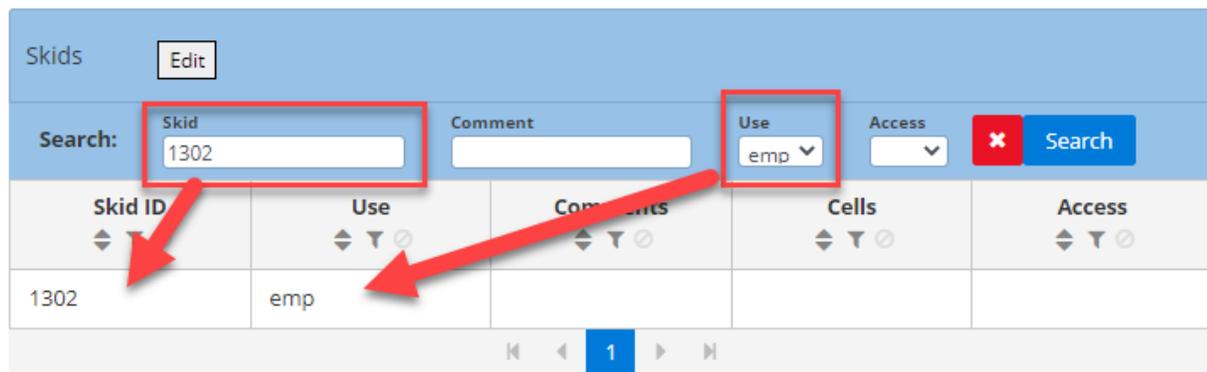
c. You can search for Use



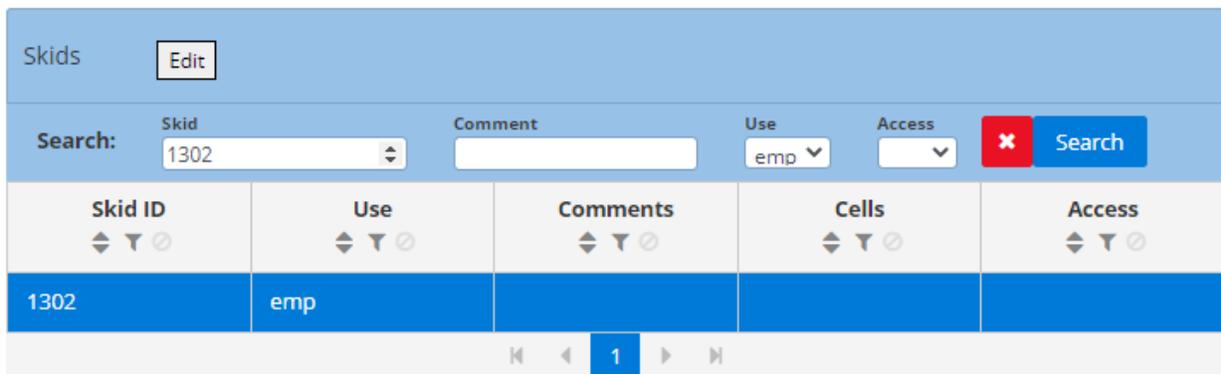
d. You can search by Access



e. Or you can search by any combination of those 4. In the below example the search was for skid 1302 that has a Use of emp



f. Once the skid is found, you can then call the skid by selecting it



- g. If the skid is empty and not in a cell you can simply click on an empty cell and it will be placed in the cell

The image shows two screenshots of the Shop Tracker interface. The top screenshot shows a grid of cells for Batch 3103. A red box highlights an empty cell at the intersection of the 'COJ' column and the '0-0-5' row. A red arrow points from this cell to the bottom screenshot, where the same cell now contains a skid with ID 2106. The bottom screenshot also shows a 'Skid Contents' table at the bottom left.

Skid ID	WIP Count	Part ID	Part Number	Description	PO Number
2106	0	36377	23028-19-	ANGLE, TC	125766
2106	0	28643	23028-3-cl	ANGLE, TC	125766
2106	0	29707	9731-5-ru	1.5" x 1.5"	125690

- h. If the skid is in a cell it will initiate a Lift Truck request