

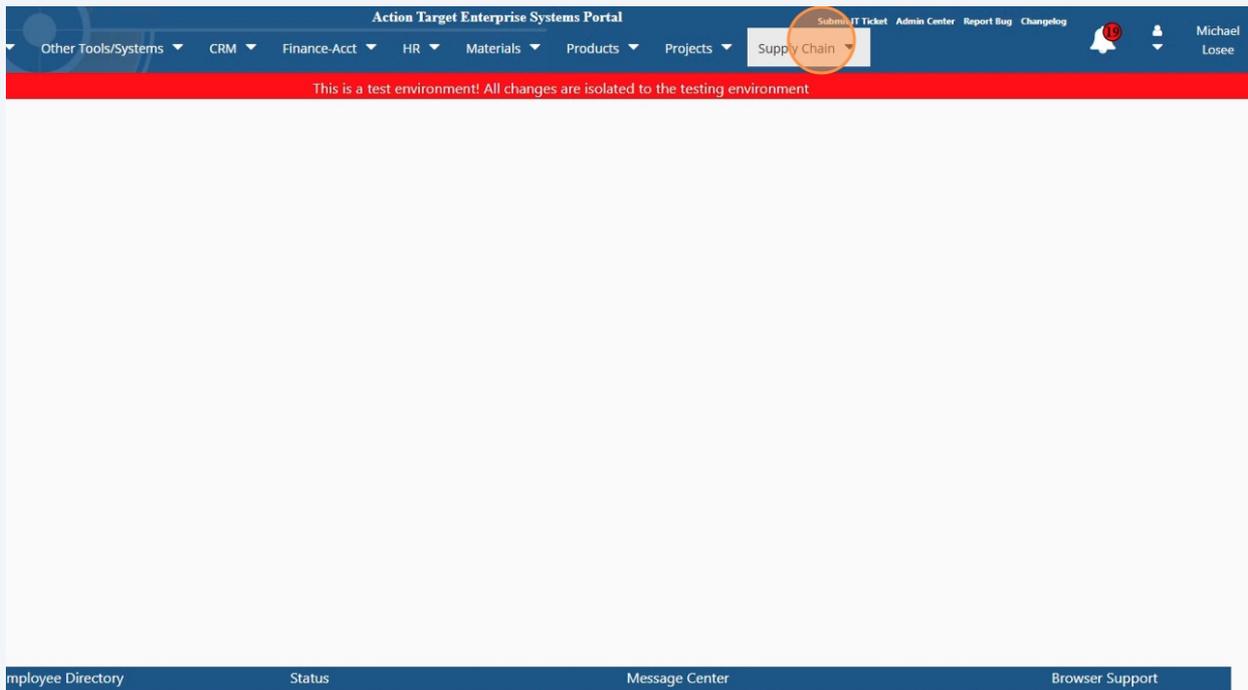
Transferring Parts

1 Enter the Action Target Enterprise Portal.

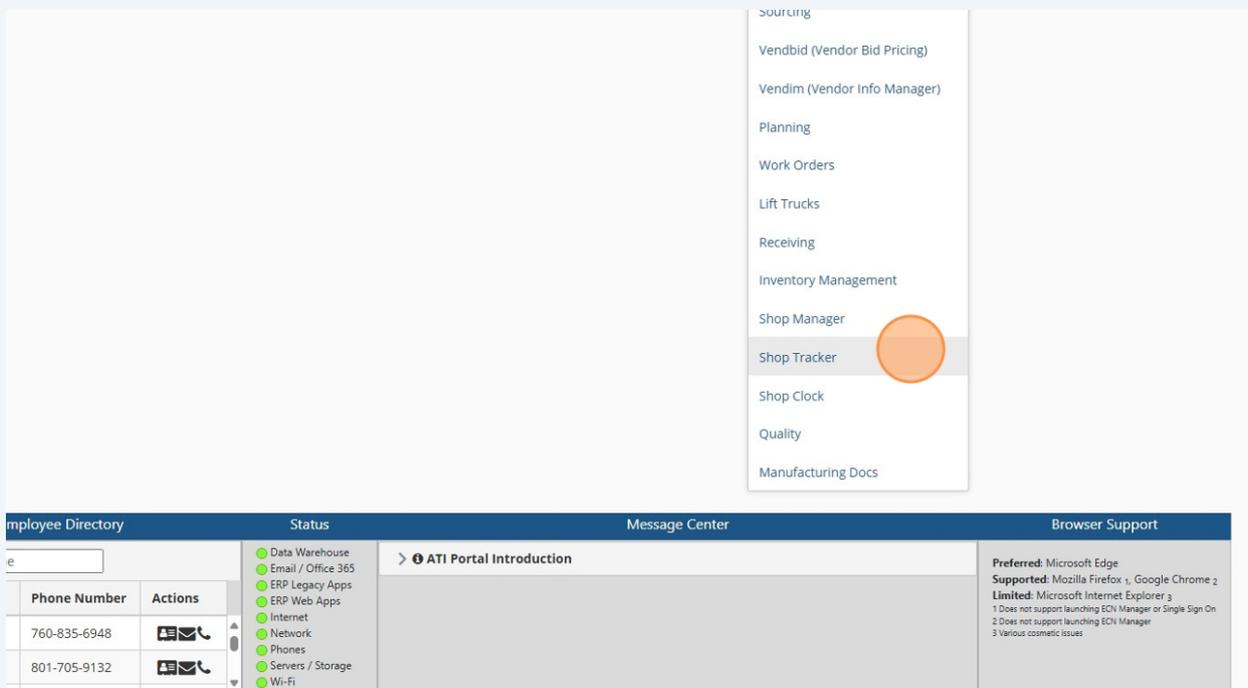
This is a screenshot of a web application interface. At the top, there is a red horizontal line with the text "This is a test environment. All changes are related to the testing environment." Below this is a large white rectangular area. At the bottom, there is a dark blue navigation bar with four sections: "Employee Directory", "Status", "Message Center", and "Browser Support".

Employee Directory			Status	Message Center	Browser Support
Employee Name <input type="text"/>			<ul style="list-style-type: none">Data WarehouseEmail / Office 365ERP Legacy AppsERP Web AppsInternet	> ATI Portal Introduction	<p>Preferred: Microsoft Edge Supported: Mozilla Firefox 4, Google Chrome Limited: Microsoft Internet Explorer 9 1 Does not support launching ECH Manager or Single 2 Does not support launching ECH Manager</p>
Employee Name	Phone Number	Actions			

2 Click on the "Supply Chain" menu located near the top of the portal.



3 Click on the "Shop Tracker" option in the drop-down menu.



4 Click on the "Material" tab at the top of the tool.

The screenshot shows the 'Action Target Enterprise Systems Portal' interface. At the top, there are navigation menus for Legacy ERP, Other Tools/Systems, CRM, Finance-Acct, HR, Materials, Products, Projects, and Supply Chain. A red banner indicates 'This is a test environment! All changes are isolated to the testing environment'. Below this is the 'Shop Tracker' section with tabs for Schedule, Setup, Time, Material (highlighted), and Staging. The 'Material' tab is active, showing a 'Schedule' view with buttons for 'Show Batches', 'Show Logs', and 'Show Tables'. Below the tabs are 'Operator Actions' (Search, Check In, Check Out, Documents, Fulfill, EHR, Labels, Add Destination, Close Job, QC) and 'Refresh', 'Default', 'History', 'Clear Selection' buttons. A search filter is set to 'Staged'. The main table displays work order details:

Priority	WO ID	MTR	Req Qty	Part Number	Description	Operation	WO Notes	Start	Status	Batch ID	Mat Available	Next Op Name	WO Due
5		jb-1055-1	1	49135	(Phase-Out - R	elec-assembly	Inspect Repc	2025-03-07	staged		true		
6	58701	mo-170282	16	33785	-REDLINE- Aut	elec-assembly	Indonesia 2C	2025-03-27	in-process	14636	true		2025-05-12
6	58401	mo-169857	1	46397	-REDLINE- Sm	elec-assembly	Gunfighter C	2025-05-05	in-process		false		2025-05-05
6	58444	mo-169905	3	2987	-REDLINE- Sm	elec-program	AMS 148862	2025-05-15	staged		true		2025-05-15
6	58759	mo-170407	1	23825	Assembly, Ant	elec-assembly	Indonesia 2C	2025-04-07	staged	14756	true		2025-05-12
6	58944	mo-170705	2	23825	Assembly, Ant	elec-assembly	Israel-IMI	2025-04-07	staged	14756	false		2025-05-16
6	58847	mo-170540	1	23825	Assembly, Ant	elec-assembly	Indonesia 2C	2025-04-07	staged	14756	true		2025-05-12
6	57563	mo-168480	6	50410	AutoTargets L	elec-assembly	AMS 149145	2025-03-20	in-process		false		2025-04-07

5 Scroll down to view the skid content list.

6 Enter your desired skid number in the skid box of the skid content list.

The screenshot displays a software interface for managing skid content. At the top, there is a grid of skid numbers organized into sections: A1e, B1c, M0c, and M1c. Below the grid is a search bar with a red circle highlighting the 'Skid' input field. The search bar includes fields for 'Part', 'Ponum', and 'Shop Job', along with a 'Search' button. Below the search bar are three data tables: 'Locations with Part', 'Work Materials', and a table with columns 'Part ID', 'Part Number', 'Description', 'Req Qty', 'MTR', 'Mat Available', 'Operation', and 'Src Operation'. All tables show 'No data loaded'.

7 Click the "Search" button in the skid content list header.

This screenshot is identical to the one in step 6, but with a red circle highlighting the 'Search' button in the search bar. The 'Skid' input field now contains the value '3125'. The rest of the interface, including the grid and data tables, remains the same.

8 Choose the part that needs to be transferred from the newly populated list.

The screenshot shows a software interface with a list of parts and a 'Locations with Part' panel. The list has columns for Skid ID, WIP Count, Part ID, Part Number, Description, PO Number, PO Item, and Sequence. The 'Locations with Part' panel has columns for Location ID, Location, WIP Count, Part, Part Number, and Description. An orange circle highlights the 'Transfer' button in the list header.

Skid ID	WIP Count	Part ID	Part Number	Description	PO Number	PO Item	Seque
3125	111	11956	11956	Mancom LAT C			7
3125	362	37251	37251	Clamping Sha			41
3125	103	11627	11627	Mancom Clam			19
3125	100	11958	11958	Mancom LAT C			6
3125	52	12893	12893	Mancom Turn			39
3125	30	11967	11967	Mancom LAT C			48
3125	179	11633	11633	Mancom Clam			13
3125	75	11629	11629	Mancom Clam			46

9 Click the "Transfer" button located in the list header.

The screenshot shows the same software interface as in step 8, but with an orange circle highlighting the 'Transfer' button in the list header.

Skid ID	WIP Count	Part ID	Part Number	Description	PO Number	PO Item	Seque
3125	111	11956	11956	Mancom LAT C			7
3125	362	37251	37251	Clamping Sha			41
3125	103	11627	11627	Mancom Clam			19
3125	100	11958	11958	Mancom LAT C			6
3125	52	12893	12893	Mancom Turn			39
3125	30	11967	11967	Mancom LAT C			48
3125	179	11633	11633	Mancom Clam			13

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In the new slide-out window select your destination skid from the dropdown menu or type the skid number into the box.

Action Target Enterprise Systems Portal

Other Tools/Systems CRM Finance-Acct HR Materials Products Project

This is a test environment! All changes are isolated to the test environment.

Material Transfer Items

Part Number: 11956
Quantity: 111
Source: 3125
Destination Skid: 3125
 Use Location?

Comments:

Part	3125	2940	1516	3055	1348	
A1c	0-1-0	0-1-1	0-1-2	1-1-0	1-1-1	1-1-2
+	1629	3127	3936	4078	4067	2971
	0-0-0	0-0-1	0-0-2	1-0-0	1-0-1	1-0-2
B1c	2433	1484		4620		4046
	0-1-0	0-1-1	0-1-2	1-1-0	1-1-1	1-1-2
+	3396	4453				
	0-0-0	0-0-1	0-0-2	1-0-0	1-0-1	1-0-2
M0c					4573	
+	0-0-0	0-0-1	0-0-2	0-0-3	0-0-4	0-0-5
					0-0-6	0-0-7
						0-0-8
M1c		1606	3041	4023	3147	
+	0-0-4	0-0-3	0-0-2	0-0-1	0-0-0	

119 - Electronics Flammables Cabinet

Edit Edit Skid Show Skids Clear Selection Transfer Refresh

PO Count	Part ID	Part Number	Description	PO Number	PO Item	Sequen
1	11956	11956	Mancom LAT			7
2	37251	37251	Clamping Sha			41
3	11627	11627	Mancom Clam			19

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When the form is filled out as desired, click the save button.

Action Target Enterprise Systems Portal

Other Tools/Systems CRM Finance-Acct HR Materials Products Project

This is a test environment! All changes are isolated to the test environment.

Material Transfer Items

Part Number: 11956
Quantity: 111
Source: 3125
Destination Skid: 3396
 Use Location?

Comments:

Part	3125	2940	1516	3055	1348	
A1c	0-1-0	0-1-1	0-1-2	1-1-0	1-1-1	1-1-2
+	1629	3127	3936	4078	4067	2971
	0-0-0	0-0-1	0-0-2	1-0-0	1-0-1	1-0-2
B1c	2433	1484		4620		4046
	0-1-0	0-1-1	0-1-2	1-1-0	1-1-1	1-1-2
+	3396	4453				
	0-0-0	0-0-1	0-0-2	1-0-0	1-0-1	1-0-2
M0c					4573	
+	0-0-0	0-0-1	0-0-2	0-0-3	0-0-4	0-0-5
					0-0-6	0-0-7
						0-0-8
M1c		1606	3041	4023	3147	
+	0-0-4	0-0-3	0-0-2	0-0-1	0-0-0	

119 - Electronics Flammables Cabinet

Edit Edit Skid Show Skids Clear Selection Transfer Refresh

PO Count	Part ID	Part Number	Description	PO Number	PO Item	Sequen
1	11956	11956	Mancom LAT			7
2	37251	37251	Clamping Sha			41
3	11627	11627	Mancom Clam			19