Reschedule a Single Operation after an External Operation

1 Navigate to **https://test.ad.actiontarget.com/devel/**
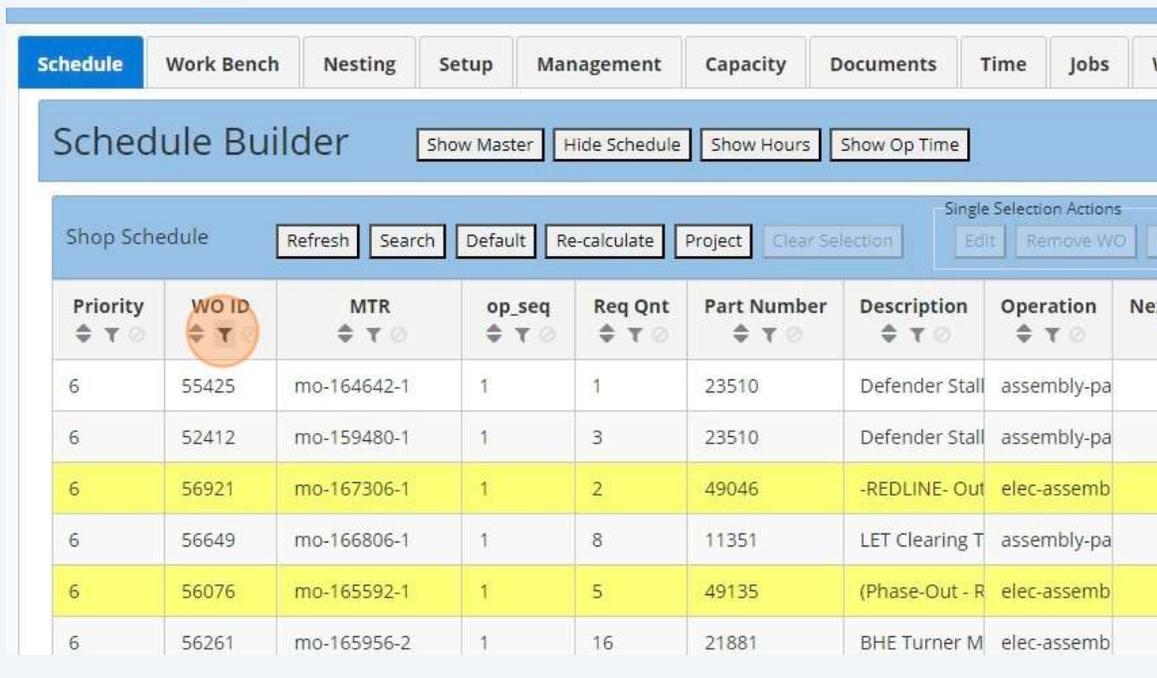
2 Click "Supply Chain"

get Enterprise Systems Portal   Submit IT Ticket Admin Center Report Bug Changelog   Micl

Materials ▼   Products ▼   Projects ▼   Supply Chain ▼   Los

This is a test deployment: devel/

3 Click "Shop Manager"

| Planning |
| Work Orders |
| Lift Trucks |
| Receiving |
| Inventory Management |
| Shop Manager |
| Shop Tracker |
| Shop Clock |
| Quality |
| Manufacturing Docs |

Message Center   Browser Support

---
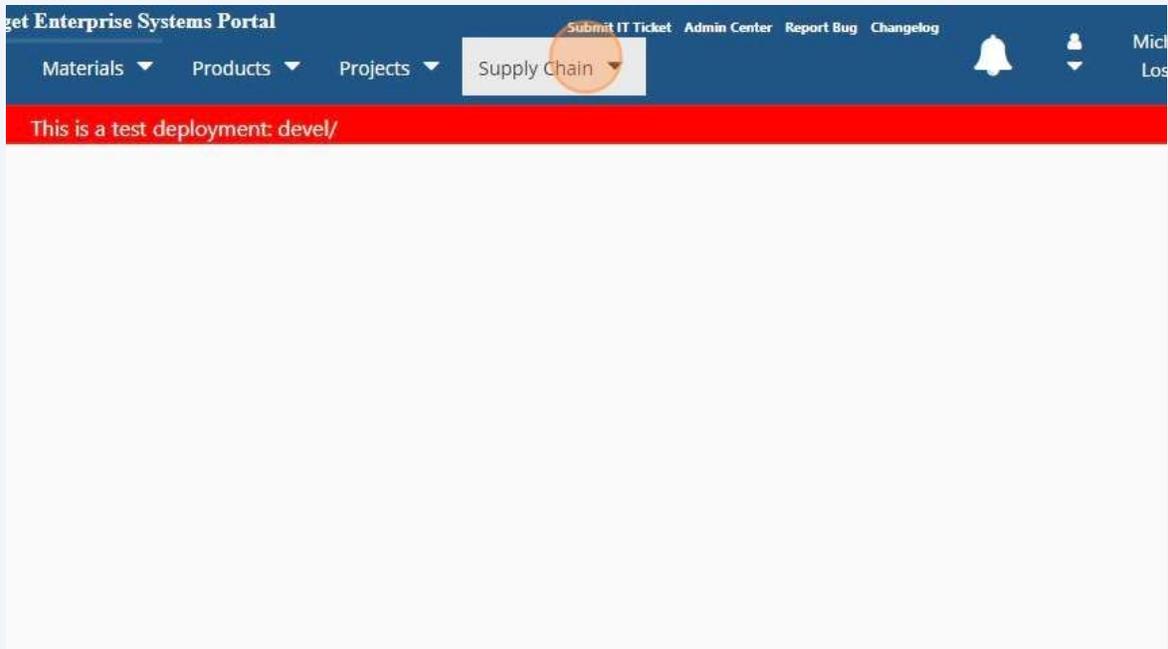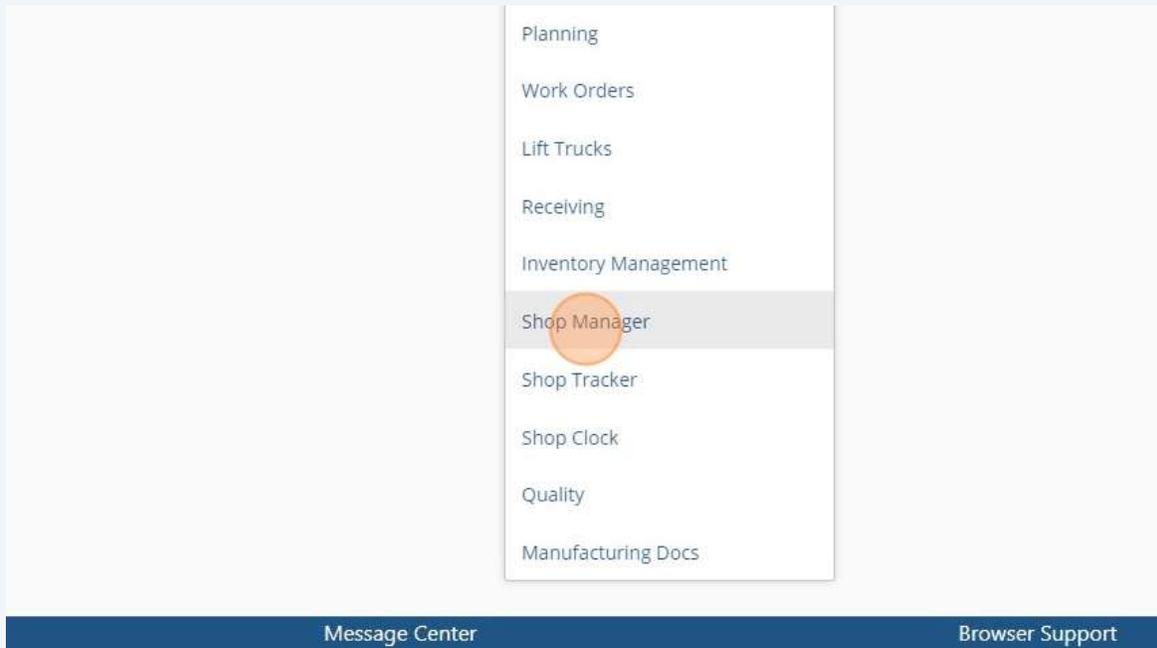
4 In this example we will filter down to a specific WO #

| Schedule | Work Bench | Nesting | Setup | Management | Capacity | Documents | Time | Jobs | W |

Schedule Builder [Show Master] [Hide Schedule] [Show Hours] [Show Op Time]

Shop Schedule [Refresh] [Search] [Default] [Re-calculate] [Project] [Clear Selection]

Single Selection Actions [Edit] [Remove WO] [W

Priority	WO ID	MTR	op_seq	Req Qnt	Part Number	Description	Operation	Nex
6	55425	mo-164642-1	1	1	23510	Defender Stall	assembly-pa	
6	52412	mo-159480-1	1	3	23510	Defender Stall	assembly-pa	
6	56921	mo-167306-1	1	2	49046	-REDLINE- Out	elec-assemb	
6	56649	mo-166806-1	1	8	11351	LET Clearing T	assembly-pa	
6	56076	mo-165592-1	1	5	49135	(Phase-Out - R	elec-assemb	
6	56261	mo-165956-2	1	16	21881	BHE Turner M	elec-assemb	

5 The WO# we will use is "55521"

6 Notice that the operation we want to select is immediately after an External Operation. Select the Operation.

Single Selection Actions				Multi Selection Actions					
Edit	Remove WO	Work Order	WO Material	Edit	Reschedule				

Name	WO Descr	Start	Status	Pool	Tot Run	Mat Available
	(Phase-Out - Replaced By 5	2024-12-10	in-process	ext	0.2	
	(Phase-Out - Replaced By 5	2025-01-10	queued	Core Asser	1.77	false
	(Phase-Out - Replaced By 5	2024-12-18	in-process	ext	0.2	true
	(Phase-Out - Replaced By 5	2025-01-20	queued	Core Asser	4.17	false

|◀ ◀ **1** ▶ ▶|

7 Click "Edit"

8 Click the "Schedule Partial" field.

9 Click the "Target Date" field. and update to the operation to the desired date.

10 Click "Save" and the operation will be moved.

⚠ NOTE: This function only allows you to reschedule one operation at a time.

⚠ NOTE: If an operation exists after your target operation and it has a start date before your desired reschedule date. The system will not allow the change.