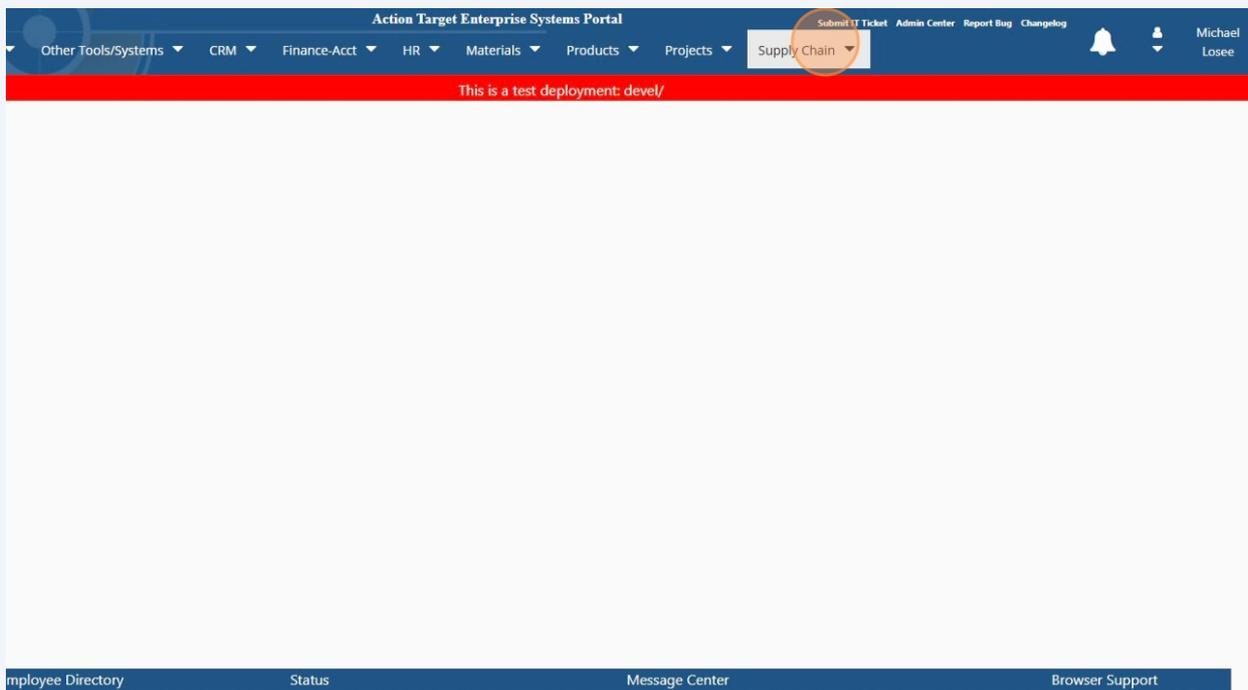


# Adding a Work Cell to a Pool

1 Navigate to <https://test.ad.actiontarget.com/devel/>

2 Click "Supply Chain"



### 3 Click "Shop Manager"

A screenshot of a navigation menu. The menu items are: Potool (Purchase Order Manager), Sourcing, Vendbid (Vendor Bid Pricing), Vendim (Vendor Info Manager), Planning, Work Orders, Lift Trucks, Receiving, Inventory Management, Shop Manager (highlighted with an orange circle), Shop Tracker, Shop Clock, Quality, and Manufacturing Docs.

Below the menu is a navigation bar with sections: Employee Directory, Status, Message Center, and Browser Support. The Status section contains a list of links: Data Warehouse, Email / Office 365, ERP Legacy Apps, ERP Web Apps, Internet, Network, and Phones. The Browser Support section contains text: Preferred: Microsoft Edge, Supported: Mozilla Firefox 1, Google Chrome 2, Limited: Microsoft Internet Explorer 3, and footnotes: 1 Does not support launching ECV Manager or Single Sign On, 2 Does not support launching ECV Manager, 3 Various cosmetic issues.

### 4 Click on the "Management" tab

A screenshot of the Shop Manager interface. The top navigation bar includes: Legacy ERP, Other Tools/Systems, CRM, Finance-Acct, HR, Materials, Products, Projects, Supply Chain, and a bell icon. A red banner below the navigation bar reads: "This is a test deployment: devel/".

The main header is "Shop Manager". Below it is a tabbed interface with tabs: Schedule, Work Bench, Nesting, Setup, Management (highlighted with an orange circle), Capacity, Documents, Time, Jobs, WO Data, and Tables.

Under the Management tab is the "Schedule Builder" section. It includes buttons: Show Master, Hide Schedule, Show Hours, and Show Op Time.

Below the Schedule Builder is a table titled "Shop Schedule". The table has columns: Priority, WO ID, MTR, op\_seq, Req Qnt, Part Number, Description, Operation, Next Op Name, WO Descr, Start, and St. The table contains 10 rows of data.

Priority	WO ID	MTR	op_seq	Req Qnt	Part Number	Description	Operation	Next Op Name	WO Descr	Start	St
6	56921	mo-167306-1	1	2	49046	-REDLINE- Out	elec-assembly		-REDLINE- Outdoor Pilot 24	2025-01-01	in-p
6	56424	mo-166272-1	1	5	4758	TCT Modular F	assembly-pa		TCT Modular Flat Joint W/Bc	2025-01-13	sta
6	56085	mo-165608-1	1	50	15867	PT Stand Kit B	assembly-pa		PT Stand Kit Boxed, 36 Inch	2025-01-13	sta
6	55023	mo-163953-1	1	26	35945	20-Gallon Disc	assembly-pa		20-Gallon Discharge Clamp	2025-01-13	sta
6	56556	mo-166595-1	1	33	15867	PT Stand Kit B	assembly-pa		PT Stand Kit Boxed, 36 Inch	2025-01-14	que
6	56555	mo-166593-1	1	35	15867	PT Stand Kit B	assembly-pa		PT Stand Kit Boxed, 36 Inch	2025-01-14	que
6	56557	mo-166597-1	1	33	15868	PT Stand Kit B	assembly-pa		PT Stand Kit Boxed, 48 Inch	2025-01-14	que
6	54980	mo-163906-1	1	144	17862	TCT 5 CAM Kit	assembly-pa		TCT 5 CAM Kit, Center	2025-01-20	sta
6	56260	mo-165953-1	1	16	36711	Mancom Elect	elec-assembly		Mancom Electric Burt Hous	2025-01-20	in-p

5 Click on the "Show Pools" button

Action Target Enterprise Systems Portal

Legacy ERP Other Tools/Systems CRM Finance-Acct HR Materials Products Projects Supply Chain

This is a test deployment: devel/

### Shop Manager

Schedule Work Bench Nesting Setup **Management** Capacity Documents Time Jobs WO Data Tables

Management Hide Tasks **Show Pools** Show Projects Show Teams/Batches Show Parts

Tasks View Refresh Search New Edit Delete

proj_id	title	cmts
5662	Mfg. Eng. Projects	Use this when working with ME's on projects
6509	Facility / Yard Cleaning	Use this task when you have been asked to help cle...
7754	Plant Quality Re-work	Use for all Plant Re-Work caused by ATI
8908	Material Handling	Check in to this when you help Material Handling
8910	Wood Shipping Crates	Use this task when building crates for shipping
9123	Safety & Morning Meeting	Check into this for all Safety Meetings and all Mo...
9362	Shop 5S Projects	use for all 5S projects in the shop
11284	Company Events	Use for Company Events, Lobby Meetings, Corn-Hole,...
12344	Non-Plant Re-Work (Customer Service)	Use for Re-Work identified as for Customer Service
12399	Outside Steel Burn	This is used for when ATI acts as a Vendor

6 Click on your desired pool where you want to add a work cell.

11284	Company Events	Use for Company Events, Lobby Meetings, Corn-Hole,...
12344	Non-Plant Re-Work (Customer Service)	Use for Re-Work identified as for Customer Service
12399	Outside Steel Burn	This is used for when ATI acts as a Vendor

1 2

Pools View Refresh Search New Edit

Pool ID	Title	Status
1	stack	inactive
2	Wood Shop	active
3	Bend 175T	active
4	Electronics	active
5	paint	active
6	ext	active
7	machining	inactive
8	rework	active
9	burn	active
10	saw	active

1 2 3

Work Cells View Search Add Remove

Work Cell	Descr
No data loaded	

1

7

Click the "Add" button in the work cell window, and fill out the required information.

The screenshot displays the 'Action Target Enterprise Systems Portal' interface. At the top, there is a navigation bar with various menu items: Other Tools/Systems, CRM, Finance-Acct, HR, Materials, Products, Projects, and Supply Chain. A red banner below the navigation bar reads 'This is a test deployment: devel/'.

The main content area is divided into two sections. The left section contains a table with the following data:

ID	Title	Status
	stack	inactive
	Wood Shop	active
	Bend 175T	active
	Electronics	active
	paint	active
	ext	active
	machining	inactive
	rework	active

The right section shows a detailed view of a 'Work Cell'. It includes a 'View' dropdown, a search input, and buttons for 'Add' and 'Remove'. The 'Add' button is circled in orange. Below these controls is a table with the following data:

Work Cell	Descr
pi17	Burn Table W
pi29	Burn Table E
laser	Laser Table