Adding a Work Cell to a Pool

1   Navigate to **https://test.ad.actiontarget.com/devel/**

2   Click "Supply Chain"
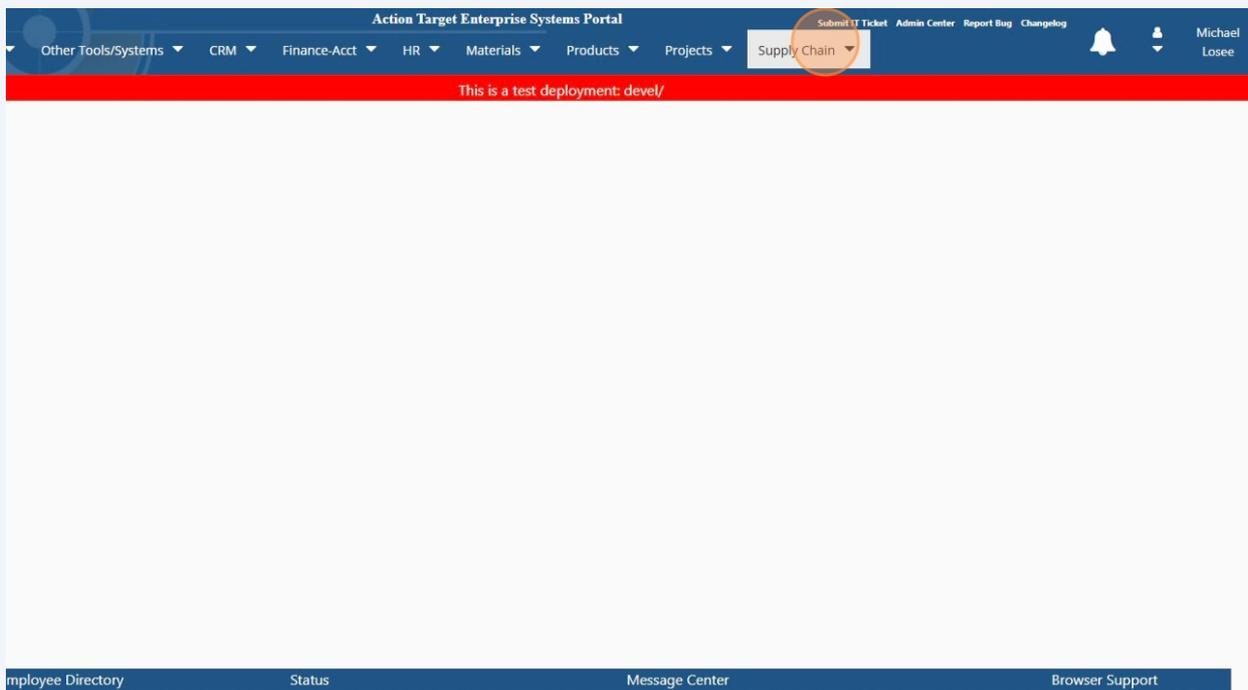
3 Click "Shop Manager"

Potool (Purchase Order Manager)

Sourcing

Vendbid (Vendor Bid Pricing)

Vendim (Vendor Info Manager)

Planning

Work Orders

Lift Trucks

Receiving

Inventory Management

Shop Manager

Shop Tracker

Shop Clock

Quality

Manufacturing Docs

mployee Directory	Status	Message Center	Browser Support

Phone Number | Actions

760-835-6948

Status:
- Data Warehouse
- Email / Office 365
- ERP Legacy Apps
- ERP Web Apps
- Internet
- Network
- Phones

Preferred: Microsoft Edge
Supported: Mozilla Firefox 1, Google Chrome 2
Limited: Microsoft Internet Explorer 3
1 Does not support launching ECN Manager or Single Sign On
2 Does not support launching ECN Manager
3 Various cosmetic issues

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4 Click on the "Management" tab

Action Target Enterprise Systems Portal

Submit IT Ticket Admin Center Report Bug Changelog

Legacy ERP ▼   Other Tools/Systems ▼   CRM ▼   Finance-Acct ▼   HR ▼   Materials ▼   Products ▼   Projects ▼   Supply Chain ▼

This is a test deployment: devel/

Shop Manager

Schedule | Work Bench | Nesting | Setup | Management | Capacity | Documents | Time | Jobs | WO Data | Tables

Schedule Builder   Show Master   Hide Schedule   Show Hours   Show Op Time

Shop Schedule   Refresh   Search   Default   Re-calculate   Project   Clear Selection

Single Selection Actions: Edit | Remove WO | Work Order | WO Material
Multi Selection Actions: Edit | Reschedule

Priority	WO ID	MTR	op_seq	Req Qnt	Part Number	Description	Operation	Next Op Name	WO Descr	Start	St
6	56921	mo-167306-1	1	2	49046	-REDLINE- Out	elec-assemb		-REDLINE- Outdoor Pilot 24	2025-01-01	in-p
6	56424	mo-166272-1	1	5	4758	TCT Modular F	assembly-pa		TCT Modular Flat Joint W/Bc	2025-01-13	stag
6	56085	mo-165608-1	1	50	15867	PT Stand Kit B	assembly-pa		PT Stand Kit Boxed, 36 Inch	2025-01-13	stag
6	55023	mo-163953-1	1	26	35945	20-Gallon Disc	assembly-pa		20-Gallon Discharge Clamp	2025-01-13	stag
6	56556	mo-166595-1	1	33	15867	PT Stand Kit B	assembly-pa		PT Stand Kit Boxed, 36 Inch	2025-01-14	que
6	56555	mo-166593-1	1	35	15867	PT Stand Kit B	assembly-pa		PT Stand Kit Boxed, 36 Inch	2025-01-14	que
6	56557	mo-166597-1	1	33	15868	PT Stand Kit B	assembly-pa		PT Stand Kit Boxed, 48 Inch	2025-01-14	que
6	54980	mo-163906-1	1	144	17862	TCT 5 CAM Kit	assembly-pa		TCT 5 CAM Kit, Center	2025-01-20	stag
6	56260	mo-165953-1	1	16	36711	Mancom Elect	elec-assemb		Mancom Electric Burt Hous	2025-01-20	in-p

5   Click on the "Show Pools" button

Action Target Enterprise Systems Portal

Submit IT Ticket   Admin Center   Report Bug   Changelog

Legacy ERP ▼   Other Tools/Systems ▼   CRM ▼   Finance-Acct ▼   HR ▼   Materials ▼   Products ▼   Projects ▼   Supply Chain ▼

This is a test deployment: devel/

Shop Manager

| Schedule | Work Bench | Nesting | Setup | **Management** | Capacity | Documents | Time | Jobs | WO Data | Tables |

Management   Hide Tasks   Show Pools   Show Projects   Show Teams/Batches   Show Parts

Tasks   View ▼   Refresh   Search   New   Edit   Delete

proj_id	title	cmts
5662	Mfg. Eng. Projects	Use this when working with ME's on projects
6509	Facility / Yard Cleaning	Use this task when you have been asked to help cle...
7754	Plant Quality Re-work	Use for all Plant Re-Work caused by ATI
8908	Material Handling	Check in to this when you help Material Handling
8910	Wood Shipping Crates	Use this task when building creates for shipping
9123	Safety & Morning Meeting	Check into this for all Safety Meetings and all Mo...
9362	Shop 5S Projects	use for all 5S projects in the shop
11284	Company Events	Use for Company Events, Lobby Meetings, Corn-Hole,...
12344	Non-Plant Re-Work (Customer Service)	Use for Re-Work identified as for Customer Service
12399	Outside Steel Burn	This is used for when ATI acts as a Vendor

6   Click on your desired pool where you want to add a work cell.

11284	Company Events	Use for Company Events, Lobby Meetings, Corn-Hole,...
12344	Non-Plant Re-Work (Customer Service)	Use for Re-Work identified as for Customer Service
12399	Outside Steel Burn	This is used for when ATI acts as a Vendor

⏮ ◀ **1** 2 ▶ ⏭

Pools   View ▼   Refresh   Search   New   Edit

Pool ID	Title	Status
1	stack	inactive
2	Wood Shop	active
3	Bend 175T	active
4	Electronics	active
5	paint	active
6	ext	active
7	machining	inactive
8	rework	active
9	burn	active
10	saw	active

⏮ ◀ **1** 2 3 ▶ ⏭

Work Cells   View ▼   Search   Add   Remove

Work Cell	Descr
No data loaded	

⏮ ◀ **1** ▶ ⏭

7 Click the "Add" button in the work cell window, and fill out the required information.