

# Transferring Parts on a Job/Batch

1 Open the Action Target Enterprise Portal.

This is a test environment. All changes are isolated to the testing environment.

Employee Directory

Employee Name	Phone Number	Actions

Status

- Data Warehouse
- Email / Office 365
- ERP Legacy Apps
- ERP Web Apps
- Internet

Message Center

> ATI Portal Introduction

Browser Support

Preferred: Microsoft Edge

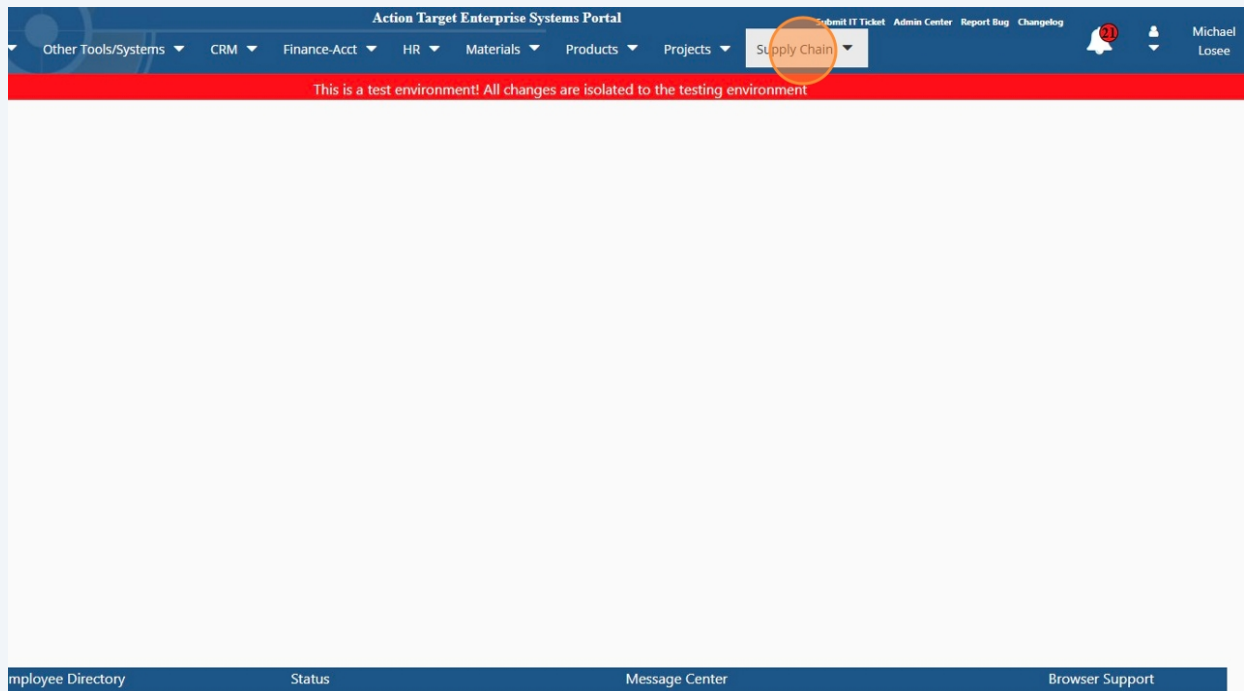
Supported: Mozilla Firefox v, Google Chrome

Limited: Microsoft Internet Explorer 9

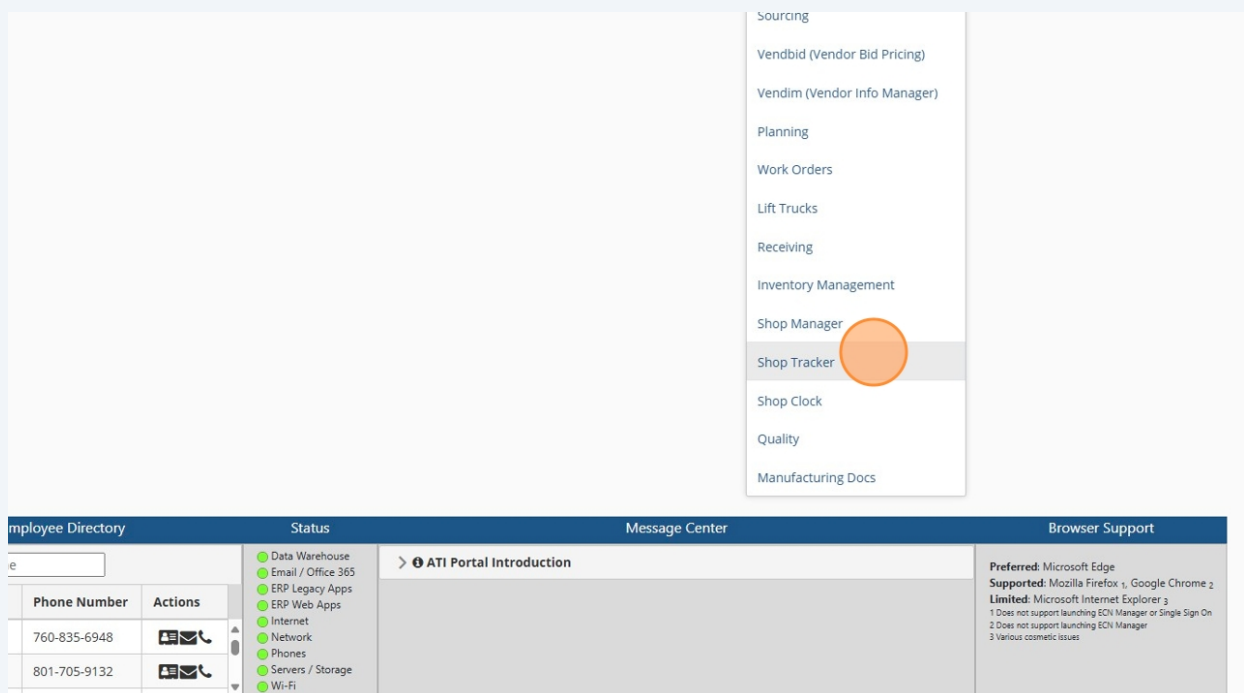
1 Does not support launching ECH Manager or Single Sign On

2 Does not support launching ECH Manager

2 Click on the "Supply Chain" menu located at the top of the portal.



3 Click the "Shop Tracker" option from the drop-down menu.



#### 4 Select your desired job or batch from the list in the schedule tab.

**Shop Tracker**

Schedule Setup Time Material Staging Work Cell:

**Schedule** [Show Batches](#) [Show Logs](#) [Show Tables](#)

Schedule Search Operator Actions [Check In](#) [Check Out](#) [Documents](#) [Fullfill](#) [EHR](#) [Labels](#) [Add Destination](#) [Close Job](#) [QC](#) [Refresh](#) [Default](#) [History](#) [Clear Selection](#)

Search: [Queued](#) [Kitting](#) [Staged](#) [In-Process](#) [Parts in Batch](#) [Work Order](#)

Priority	WO ID	MTR	Req Qnt	Part Number	Description	Operation	WO Notes	Start	Status	Batch ID	Mat Available	Next Op Name	WO Due
5		jb-1055-1	1	49135	(Phase-Out - R	elec-a		2025-03-07	staged		true		
6	58701	mo-170282	16	33785	-REDLINE- Aut	elec-assemb	Indonesia 2C	2025-03-27	in-process	14636	true		2025-05-12
6	58401	mo-169857	1	46397	-REDLINE- Sm	elec-assemb	Gunfighter C	2025-05-05	in-process		false		2025-05-05
6	58444	mo-169905	3	2987	-REDLINE- Sm	elec-program	AMS 148862	2025-05-15	staged		true		2025-05-15
6	58759	mo-170407	1	23825	Assembly, Ant	elec-assemb	Indonesia 2C	2025-04-07	staged	14756	true		2025-05-12
6	58944	mo-170708	2	23825	Assembly, Ant	elec-assemb	Israel-IMI	2025-04-07	staged	14756	false		2025-05-16
6	58847	mo-170540	1	23825	Assembly, Ant	elec-assemb	Indonesia 2C	2025-04-07	staged	14756	true		2025-05-12
6	57563	mo-168480	6	50410	AutoTargets L	elec-assemb	AMS 149145	2025-03-20	in-process		false		2025-04-07
6	58899	mo-170628	15	33784	Autotargets, B	elec-assemb	Israel-IMI 15	2025-03-27	in-process	14629	true		2025-05-16
6	58702	mo-170286	16	33784	Autotargets, B	elec-assemb	Indonesia 2C	2025-03-27	in-process	14628	true		2025-05-12

Indicates this job is redlined

1 2 3

**i** Your selection in this list will also apply to the information in the material tab.

- 5 Click on the "Material" tab located near the top of the tool.

Action Target Enterprise Systems Portal

Legacy ERP ▾ Other Tools/Systems ▾ CRM ▾ Finance-Acct ▾ HR ▾ Materials ▾ Products ▾ Projects ▾ Supply Chain ▾

Submit IT Ticket Admin Center Report Bug Change Log

Failed to find lab  
You will be unab

This is a test environment! All changes are isolated to the testing environment

### Shop Tracker

Schedule Setup Time **Material** Staging

Work Cell: pi

#### Schedule

Show Batches Show Logs Show Tables

Schedule Search

Operator Actions

Check In Check Out Documents Fulfill EHR Labels Add Destination Close Job QC Refresh Default History Clear Selection

Search: Queued Kitting **Staged** In-Process Parts in Batch Work Order

Priority	WO ID	MTR	Req Qty	Part Number	Description	Operation	WO Notes	Start	Status	Batch ID	Mat Available	Next Op Name	WO Due
5		jb-1055-1	1	49135	(Phase-Out - R	elec-assemb	Inspect Rep	2025-03-07	staged		true		
6	58701	mo-170282	16	33785	-REDLINE- Aut	elec-assemb	Indonesia 2C	2025-03-27	in-process	14636	true		2025-05-12
6	58401	mo-169857	1	46397	-REDLINE- Sm	elec-assemb	Gunfighter C	2025-05-05	in-process		false		2025-05-05
6	58444	mo-169908	3	2987	-REDLINE- Sm	elec-program	AMS 148862	2025-05-15	staged		true		2025-05-15
6	58759	mo-170407	1	23825	Assembly, Ant	elec-assemb	Indonesia 2C	2025-04-07	staged	14756	true		2025-05-12
6	58944	mo-170708	2	23825	Assembly, Ant	elec-assemb	Israel-IMI	2025-04-07	staged	14756	false		2025-05-16
6	58847	mo-170540	1	23825	Assembly, Ant	elec-assemb	Indonesia 2C	2025-04-07	staged	14756	true		2025-05-12
6	57563	mo-168480	6	50410	AutoTargets L	elec-assemb	AMS 149145	2025-03-20	in-process		false		2025-04-07

- 6 Scroll down to view the tables of information about the selected job/batch.

7

Select your desired part from the "Location Contents" list that you want to transfer.

This is a test environment! All changes are isolated to the testing environment

M0C 0-0-0 0-0-1 0-0-2 0-0-3 0-0-4 0-0-5 0-0-6 4573 0-0-7 0-0-8

M1C 1606 3041 4023 3147

119 - Electronics Flammables Cabinet

for Batch

Search Edit Edit Skid Show Skids Clear Selection Transfer

Refresh

id Part Ponum Shop Job Search

P Count Part ID Part Number Description PO Number PO Item Sequ

No data loaded

Location Contents for Batch 14636

Search

Multi Selection Actions

Transfer

Search: Location ID Part Search

Location ID	Location	WIP Count	Part	Part Number	Description	PO Number	Iter
140	South Elect	15	33785	33785	-REDLINE- Aut	170270	1
140	South Elect	4	33785	33785	-REDLINE- Aut	170276	1
140	South Elect	16	33785	33785	-REDLINE- Aut	170286	1
103	North Elect	15	33921	33921	Conn Duraclik		
113	South Elect	51.18	13355	13355	HEAT SHRINK		
103	North Elect	150	31705	31705	Crimp Rec Ter		
103	North Elect	16	33928	33928	Conn JST, XH F		
103	North Elect	1030.85	24168	24168	Stranded Hoo		
103	North Elect	48.63	2414	2414	Heat Shrink, T		
103	North Elect	153.66	24174	24174	Stranded Hoo		

8

Click the "Transfer" button located in the list header.

Action Target Enterprise Systems Portal

Other Tools/Systems CRM Finance-Acct HR Materials Products Projects Supply Chain

Submit IT Ticket Admin Center Report Bug Chatlog

This is a test environment! All changes are isolated to the testing environment

M0C 0-0-0 0-0-1 0-0-2 0-0-3 0-0-4 0-0-5 0-0-6 4573 0-0-7 0-0-8

M1C 1606 3041 4023 3147

119 - Electronics Flammables Cabinet

for Batch

Search Edit Edit Skid Show Skids Clear Selection Transfer

Refresh

id Part Ponum Shop Job Search

P Count Part ID Part Number Description PO Number PO Item Sequ

No data loaded

Location Contents for Batch 14636

Search

Multi Selection Actions

Transfer

Search: Location ID Part Search

Location ID	Location	WIP Count	Part	Part Number	Description	PO Number	Iter
140	South Elect	15	33785	33785	-REDLINE- Aut	170270	1
140	South Elect	4	33785	33785	-REDLINE- Aut	170276	1
140	South Elect	16	33785	33785	-REDLINE- Aut	170286	1
103	North Elect	15	33921	33921	Conn Duraclik		
113	South Elect	51.18	13355	13355	HEAT SHRINK		
103	North Elect	150	31705	31705	Crimp Rec Ter		
103	North Elect	16	33928	33928	Conn JST, XH F		
103	North Elect	1030.85	24168	24168	Stranded Hoo		
103	North Elect	48.63	2414	2414	Heat Shrink, T		

9

Complete the form in the slide out window as desired.

This is a test environment. All changes are isolated to the test environment.

MOC: 0-0-0 0-0-1 0-0-2 0-0-3 0-0-4 0-0-5 0-0-6 0-0-7 0-0-8

IM1C: 1606 3041 4023 3147

119 - Electronics Flammables Cabinet

Contents for Batch: 36

Search: Skid Part Ponum Shop Job Search

Refresh

Location Content

Search: Location ID Location Name Location Description Location Type Location Status Location Date

Save Cancel

Location ID	Location Name	Location Description	Location Type	Location Status	Location Date
140	Sc				
140	Sc				
140	Sc				
103	N				
113	Sc				
103	N				
103	N				
103	N				
103	N				
103	N				
103	N				



The "Use Location" box will allow you to choose a shop location instead of a specific skid.

- 10 When you have completed the form as desired, click the "Save" button.

Action Target Enterprise Systems Portal

Other Tools/Systems CRM Finance-Acct HR Materials Products Projects

This is a test environment! All changes are isolated to the test environment.

M0C 0-0-0 0-0-1 0-0-2 0-0-3 0-0-4 0-0-5 0-0-6 0-0-7 0-0-8 4573

M1C 1606 3041 4023 3147 0-0-4 0-0-3 0-0-2 0-0-1 0-0-0

119 - Electronics Flammables Cabinet

for Batch Search Edit Edit Skid Show Skids Clear Selection Transfer Refresh

Part Ponum Shop Job Search

P Count Part ID Part Number Description PO Number PO Item Sequen

No data loaded

Location Content

Search: Location

Location ID Location

140 140 140 103 113 103 103 103 103

### Material Transfer Items

Part Number 33785 Quantity 15

Source 140 Destination Skid 1606 ☐ Use Location?

Comments

Save Cancel