

Transferring Parts

1 Enter the Action Target Enterprise Portal.

This test environment's changes are related to the testing environment.

Employee Directory

Employee Name

Phone Number

Actions

Status

Data Warehouse

Email / Office 365

ERP Legacy Apps

ERP Web Apps

Internet

Message Center

> ATI Portal Introduction

Browser Support

Preferred: Microsoft Edge

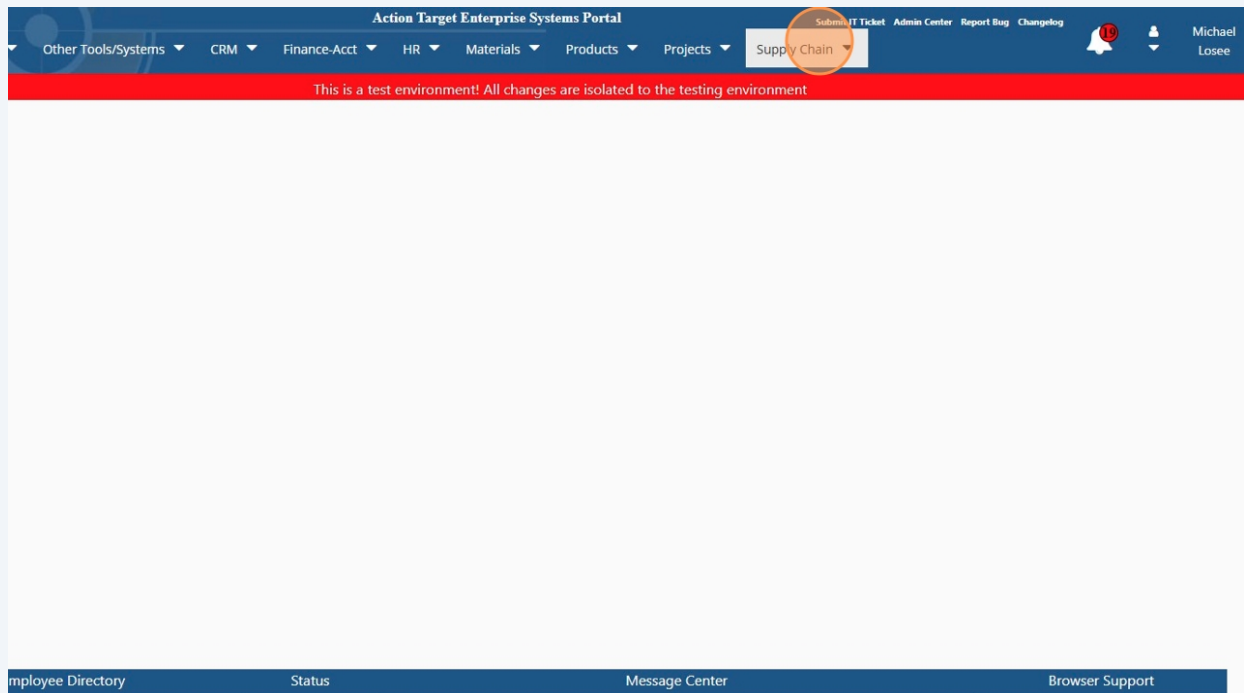
Supported: Mozilla Firefox 4+, Google Chrome

Limited: Microsoft Internet Explorer 9

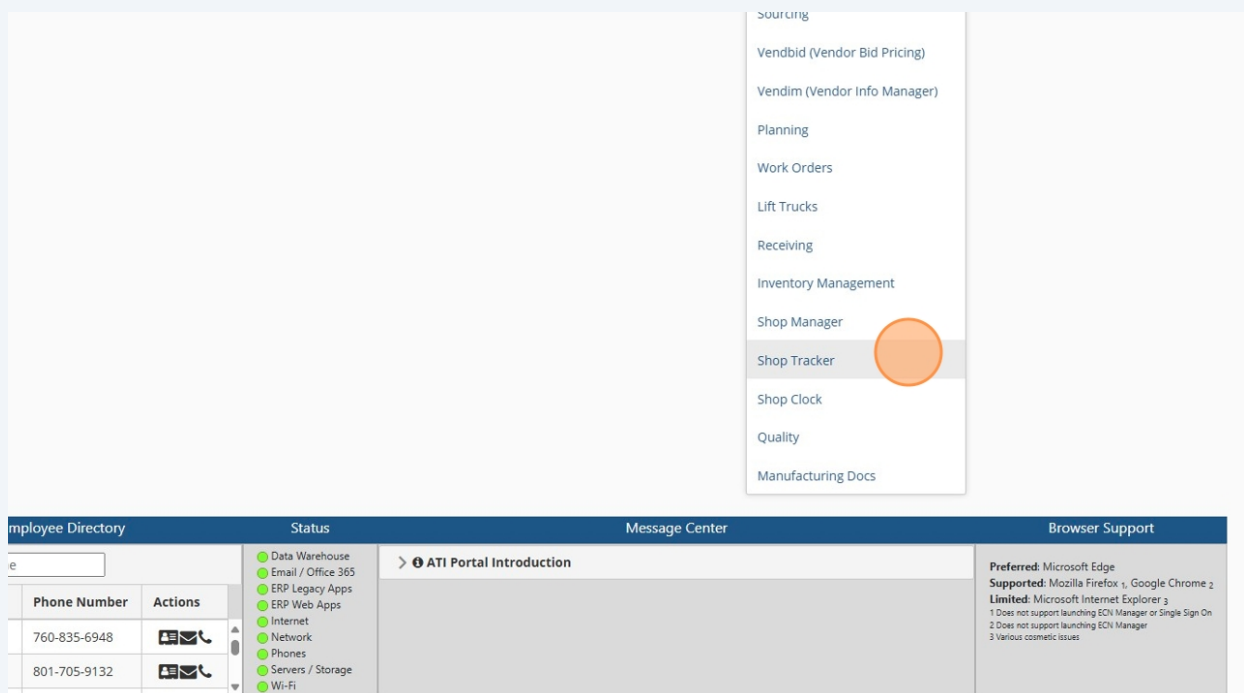
1 Does not support launching ECH Manager or Single

2 Does not support launching ECH Manager

2 Click on the "Supply Chain" menu located near the top of the portal.



3 Click on the "Shop Tracker" option in the drop-down menu.



4 Click on the "Material" tab at the top of the tool.

Action Target Enterprise Systems Portal

Legacy ERP Other Tools/Systems CRM Finance-Acct HR Materials Products Projects Supply Chain

Submit IT Ticket Admin Center Report Bug Change User

Failed to find lab
You will be unable to proceed

This is a test environment! All changes are isolated to the testing environment

Shop Tracker

Schedule Setup Time **Material** Staging

Work Cell: pi

Schedule

Show Batches Show Logs Show Tables

Schedule Search

Operator Actions

Check In Check Out Documents Fulfill EHR Labels Add Destination Close Job QC Refresh Default History Clear Selection

Search: Queued Kitting **Staged** In-Process Parts in Batch Work Order

Priority	WO ID	MTR	Req Qty	Part Number	Description	Operation	WO Notes	Start	Status	Batch ID	Mat Available	Next Op Name	WO Due
5		jb-1055-1	1	49135	(Phase-Out - R	elec-assembly	Inspect Rep	2025-03-07	staged		true		
6	58701	mo-170282	16	33785	-REDLINE- Aut	elec-assembly	Indonesia 2C	2025-03-27	in-process	14636	true		2025-05-12
6	58401	mo-169857	1	46397	-REDLINE- Sm	elec-assembly	Gunfighter C	2025-05-05	in-process		false		2025-05-05
6	58444	mo-169905	3	2987	-REDLINE- Sm	elec-program	AMS 148862	2025-05-15	staged		true		2025-05-15
6	58759	mo-170407	1	23825	Assembly, Ant	elec-assembly	Indonesia 2C	2025-04-07	staged	14756	true		2025-05-12
6	58944	mo-170706	2	23825	Assembly, Ant	elec-assembly	Israel-IMI	2025-04-07	staged	14756	false		2025-05-16
6	58847	mo-170540	1	23825	Assembly, Ant	elec-assembly	Indonesia 2C	2025-04-07	staged	14756	true		2025-05-12
6	57563	mo-168480	6	50410	AutoTargets L	elec-assembly	AMS 149145	2025-03-20	in-process		false		2025-04-07

5 Scroll down to view the skid content list.

6 Enter your desired skid number in the skid box of the skid content list.

The screenshot shows the Skid Content List interface. At the top, there is a grid of skids categorized by location (A1e, B1c, M0c, M1c) and skid number. Below this is a search bar with the following fields: Search (highlighted with an orange circle), Part, Ponum, Shop Job, and a Search button. Below the search bar is a table with columns: Skid ID, WIP Count, Part ID, Part Number, Description, PO Number, PO Item, and Sequence. The table is currently empty, showing "No data loaded". To the right of the search bar is a "Locations with Part" section with a search bar and a table with columns: Location ID, Location, WIP Count, Part, Part Number, and Description. This table is also empty, showing "No data loaded". Below the search bar is a "Work Materials" section with a search bar and a table with columns: Part ID, Part Number, Description, Req Qnt, MTR, Mat Available, Operation, and Src Operation. This table is also empty, showing "No data loaded".

7 Click the "Search" button in the skid content list header.

The screenshot shows the Skid Content List interface. At the top, there is a grid of skids categorized by location (A1e, B1c, M0c, M1c) and skid number. Below this is a search bar with the following fields: Search (containing the value 3125), Part, Ponum, Shop Job, and a Search button (highlighted with an orange circle). Below the search bar is a table with columns: Skid ID, WIP Count, Part ID, Part Number, Description, PO Number, PO Item, and Sequence. The table is currently empty, showing "No data loaded". To the right of the search bar is a "Locations with Part" section with a search bar and a table with columns: Location ID, Location, WIP Count, Part, Part Number, and Description. This table is also empty, showing "No data loaded". Below the search bar is a "Work Materials" section with a search bar and a table with columns: Part ID, Part Number, Description, Req Qnt, MTR, Mat Available, Operation, and Src Operation. This table is also empty, showing "No data loaded".

8 Choose the part that needs to be transferred from the newly populated list.

The screenshot displays a software interface with a parts list and a transfer button. The parts list is a table with columns: Skid ID, WIP Count, Part ID, Part Number, Description, PO Number, PO Item, and Sequence. The first row is highlighted in blue. The transfer button is located in the top right corner of the interface.

Skid ID	WIP Count	Part ID	Part Number	Description	PO Number	PO Item	Sequence
3125	111	11956	11956	Mancom LAT C			7
3125	362	37251	37251	Clamping Sha			41
3125	103	11627	11627	Mancom Clam			19
3125	100	11958	11958	Mancom LAT C			6
3125	52	12893	12893	Mancom Turn			39
3125	30	11967	11967	Mancom LAT C			48
3125	179	11633	11633	Mancom Clam			13
3125	75	11629	11629	Mancom Clam			46

9 Click the "Transfer" button located in the list header.

The screenshot displays a software interface with a parts list and a transfer button. The parts list is a table with columns: Skid ID, WIP Count, Part ID, Part Number, Description, PO Number, PO Item, and Sequence. The first row is highlighted in blue. The transfer button is located in the top right corner of the interface.

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3125	179	11633	11633	Mancom Clam			13

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In the new slide-out window select your destination skid from the dropdown menu or type the skid number into the box.

Material Transfer Items

Part Number: 11956

Quantity: 111

Source: 3125

Destination Skid: 3125

Comments:

Save Cancel

Part ID	Part Number	Description	PO Number	PO Item	Sequen
11956	11956	Mancom LAT			7
37251	37251	Clamping Sha			41
11627	11627	Mancom Clam			19

11

When the form is filled out as desired, click the save button.

Material Transfer Items

Part Number: 11956

Quantity: 111

Source: 3125

Destination Skid: 3396

Comments:

Save Cancel

Part ID	Part Number	Description	PO Number	PO Item	Sequen
11956	11956	Mancom LAT			7
37251	37251	Clamping Sha			41
11627	11627	Mancom Clam			19