

Viewing and Printing Travelers

1

Access the Action Target Enterprise Portal.

This test environment changes are related to the testing environment.

Employee Directory

Employee Name	Phone Number	Actions

Status

- Data Warehouse
- Email / Office 365
- ERP Legacy Apps
- ERP Web Apps
- Internet

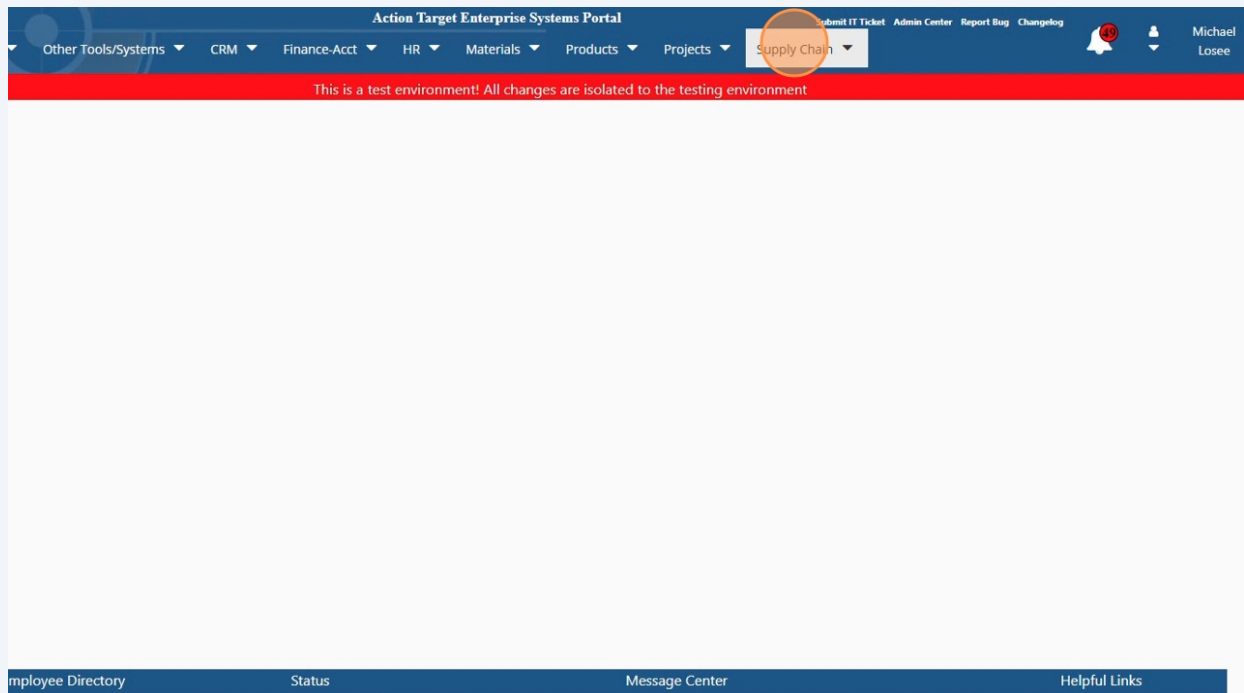
Message Center

> ATI Portal Introduction

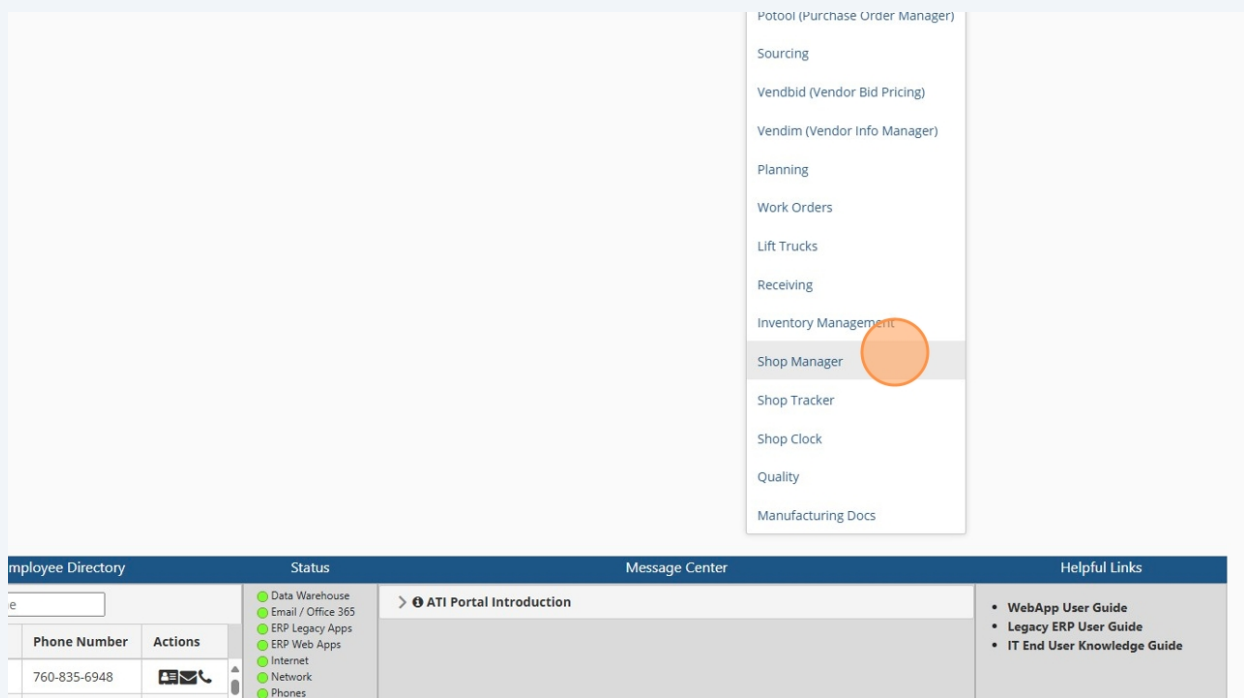
Helpful Links

- WebApp User Guide
- Legacy ERP User Guide
- IT End User Knowledge Guide

2 Click on the "Supply Chain" menu located near the top of the portal.



3 Click on the "Shop Manager" option from the drop-down menu.



4 On the shop schedule list, select your desired job.

This is a test environment! All changes are isolated to the testing environment

Shop Manager

Schedule Builder

Refresh Search Default Re-calculate Project Clear Selection

Single Selection Actions: Edit Remove WO Work Order WO Material

Multi Selection Actions: Edit Reschedule

Priority	WO ID	MTR	op_seq	Req Qnt	Part Number	Description	Operation	Next Op Name	WO Descr	Start	St
6	56627	mo-166751-1	1	6	23617	PT Gong Kit, IP	assembly-pa		PT Gong Kit, IPSC, W/ Comp	2025-03-31	kitt
6	59106	mo-171072-1	1	50	4636	Baffle cable ha	assembly-pa		Baffle cable hanger	2025-04-01	sta
6	59006	mo-170831-1	1	28	9008	SRET track join	assembly-pa		SRET track joint w/ hardwar	2025-04-07	que
6	58944	mo-170708-1	1	2	23825	Assembly, Ant	elec-assembly		Assembly, Antenna, DRM Pr	2025-04-07	in-p
6	58220	mo-169608-1	1	15	31625	Genesis, Carri	elec-assembly		Genesis, Carrier Accent Ligh	2025-04-14	in-p
6	59275	mo-171345-3	1	2	31625	Genesis, Carri	elec-assembly		(Phase-Out - Replaced By 5	2025-04-14	in-p
6	59786	mo-172202-5	1	16	12897	Mancom New	elec-assembly		Mancom Fixed Lateral Weat	2025-04-15	in-p
6	59783	mo-172193-4	1	8	12897	Mancom New	elec-assembly		Mancom Fixed Lateral Carri	2025-04-15	in-p
6	59782	mo-172189-4	1	12	12897	Mancom New	elec-assembly		Mancom Fixed Lateral Carri	2025-04-15	in-p
6	59789	mo-172214-5	1	16	12897	Mancom New	elec-assembly		Mancom Fixed Lateral Weat	2025-04-15	in-p

5 Click on the "WO Material" button located in the schedule list header.

Action Target Enterprise Systems Portal

Submit IT Ticket Admin Center Report Bug Changelog

Other Tools/Systems CRM Finance-Acct HR Materials Products Projects Supply Chain

This is a test environment! All changes are isolated to the testing environment

Shop Manager

Work Bench Nesting Setup Management Capacity Documents Time Jobs WO Data Tables

Pool: all

Schedule Builder

Refresh Search Default Re-calculate Project Clear Selection

Single Selection Actions: Edit Remove WO Work Order WO Material

Multi Selection Actions: Edit Reschedule

WO ID	MTR	op_seq	Req Qnt	Part Number	Description	Operation	Next Op Name	WO Descr	Start	Status	Pool
527	mo-166751-1	1	6	23617	PT Gong Kit, IP	assembly-pa		PT Gong Kit, IPSC, W/ Comp	2025-03-31	kitting	PT Ass
106	mo-171072-1	1	50	4636	Baffle cable ha	assembly-pa		Baffle cable hanger	2025-04-01	staged	Core A
206	mo-170831-1	1	28	9008	SRET track join	assembly-pa		SRET track joint w/ hardwar	2025-04-07	queued	Core A
944	mo-170708-1	1	2	23825	Assembly, Ant	elec-assembly		Assembly, Antenna, DRM Pr	2025-04-07	in-process	Electro
220	mo-169608-1	1	15	31625	Genesis, Carri	elec-assembly		Genesis, Carrier Accent Ligh	2025-04-14	in-process	Electro
275	mo-171345-3	1	2	31625	Genesis, Carri	elec-assembly		(Phase-Out - Replaced By 5	2025-04-14	in-process	Electro
786	mo-172202-5	1	16	12897	Mancom New	elec-assembly		Mancom Fixed Lateral Weat	2025-04-15	in-process	Electro
783	mo-172193-4	1	8	12897	Mancom New	elec-assembly		Mancom Fixed Lateral Carri	2025-04-15	in-process	Electro
782	mo-172189-4	1	12	12897	Mancom New	elec-assembly		Mancom Fixed Lateral Carri	2025-04-15	in-process	Electro

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59782	mo-172189-4	1	12	12897	Mancom New	elec-assemb		Mancom Fixed Lateral Carri	2025-04-15	in-process	El
59789	mo-172214-5	1	16	12897	Mancom New	elec-assemb		Mancom Fixed Lateral Weal	2025-04-15	in-process	El

Multi-Select Actions

Hide

Clear Selection

View Travelers

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6	59786	mo-17202-5	1	16	12897	Mancom New	elec-assemb		Mancom Fixed Lateral Weat	2025-04-15	in-f
6	59783	mo-172193-4	1	8	12897	Mancom New	elec-assemb		Mancom Fixed Lateral Carri	2025-04-15	in-f
6	59782	mo-172189-4	1	12	12897	Mancom New	elec-assemb		Mancom Fixed Lateral Carri	2025-04-15	in-f
6	59789	mo-172214-5	1	16	12897	Mancom New	elec-assemb		Mancom Fixed Lateral Weat	2025-04-15	in-r

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Material													Phan
WO ID	PO Number	Inum	Seq	Shop Job	MO Part Num	MO Part Descr	WM Part Num	WM Part Descr	Required	Shelf	WIP	Wip Available	
56627	166751	1	1		23617	PT Gong Kit, IPSC	25201	Corrugated Pad, f	6	0	58	10	false
56627	166751	1	1		23617	PT Gong Kit, IPSC	25184	Foam Insert, Poly	12	34	66	-46	false
56627	166751	1	1		23617	PT Gong Kit, IPSC	25039	Kraft Sheet, 51 EC	6	0	81	56	false
56627	166751	1	1		23617	PT Gong Kit, IPSC	25031	PT Gong Instructi	6	83	33	43	false
56627	166751	1	1		23617	PT Gong Kit, IPSC	25029	PT Gong Kit, UPC	6	2299	9	2269	false
56627	166751	1	1		23617	PT Gong Kit, IPSC	24982	Corrugated Box, f	6	535	0	429	false
56627	166751	1	1		23617	PT Gong Kit, IPSC	23910	PT Gong Hardwar	6	0	33	0	false
56627	166751	1	1		23617	PT Gong Kit, IPSC	23618	Rebar, 1/2" OD, 4	36	0	192	0	false
56627	166751	1	1		23617	PT Gong Kit, IPSC	23613	The Last Stand Pl	12	28	66	-80	false
56627	166751	1	1		23617	PT Gong Kit, IPSC	23612	The Last Stand Br	12	121	66	26	false

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8 Click the "View Travelers" button in the material list header.

Action Target Enterprise Systems Portal

Legacy ERP ▾ Other Tools/Systems ▾ CRM ▾ Finance-Acct ▾ HR ▾ Materials ▾ Products ▾ Projects ▾ Supply Chain ▾

Submit IT Ticket Admin Center Report Bug Changelog

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WO ID	PO Number	Inum	Seq	Shop Job	MO Part Num	MO Part Descr	WM Part Num	WM Part Descr	Required	Shelf	WIP	Wip Available	Phan
56627	166751	1	1		23617	PT Gong Kit, IPSC	25201	Corrugated Pad, C	6	0	58	10	false
56627	166751	1	1		23617	PT Gong Kit, IPSC	25184	Foam Insert, Poly	12	34	66	-46	false
56627	166751	1	1		23617	PT Gong Kit, IPSC	25039	Kraft Sheet, 51 EC	6	0	81	56	false
56627	166751	1	1		23617	PT Gong Kit, IPSC	25031	PT Gong Instructi	6	83	33	43	false
56627	166751	1	1		23617	PT Gong Kit, IPSC	25029	PT Gong Kit, UPC	6	2299	9	2269	false
56627	166751	1	1		23617	PT Gong Kit, IPSC	24982	Corrugated Box, f	6	535	0	429	false
56627	166751	1	1		23617	PT Gong Kit, IPSC	23910	PT Gong Hardwar	6	0	33	0	false
56627	166751	1	1		23617	PT Gong Kit, IPSC	23618	Rebar, 1/2" OD, 4	36	0	192	0	false
56627	166751	1	1		23617	PT Gong Kit, IPSC	23613	The Last Stand Pl	12	28	66	-80	false

Material

Hide Clear Selection Multi-Select Actions View Travelers

9 You can choose to automatically print the travelers selected or simply view the PDF file.

This is a test environment! All changes are isolated to the testing environment

WO ID	PO Number	Inum	Seq	Shop Job	MO Part Num	MO Part Descr	WM Part Num	WM Part Descr	Required	Shelf	WIP	Wip Available	Phantom Parts
56627	166751	1	1		23617	PT Gong Kit, IPSC	25201	Corrugated Pad, C	6	0	58	10	false
56627	166751	1	1		23617	PT Gong Kit, IPSC	25184	Foam Insert, Poly	12	34	66	-46	false
56627	166751	1	1		23617	PT Gong Kit, IPSC	25039	Kraft Sheet, 51 EC	6	0	81	56	false
56627	166751	1	1		23617	PT Gong Kit, IPSC	25031	PT Gong Instructi	6	83	33	43	false
56627	166751	1	1		23617	PT Gong Kit, IPSC	25029	PT Gong Kit, UPC	6	2299	9	2269	false
56627	166751	1	1		23617	PT Gong Kit, IPSC	24982	Corrugated Box, f	6	535	0	429	false
56627	166751	1	1		23617	PT Gong Kit, IPSC	23910	PT Gong Hardwar	6	0	33	0	false
56627	166751	1	1		23617	PT Gong Kit, IPSC	23618	Rebar, 1/2" OD, 4	36	0	192	0	false
56627	166751	1	1		23617	PT Gong Kit, IPSC	23613	The Last Stand Pl	12	28	66	-80	false
56627	166751	1	1		23617	PT Gong Kit, IPSC	23612	The Last Stand Br	12	121	66	26	false

Material

Hide Clear Selection Multi-Select Actions View Travelers

View Travelers

Do you want to automatically print the travelers for these MOs (printer P14)?

Yes No

10 Your web browser will open a different tab to show the travelers.

The screenshot shows a web browser window with multiple tabs open. The active tab displays a report from 'ACTION TARGET' for a work order. The report includes a header section with key dates and IDs, followed by a summary table for the main part number. Below this is a 'Part Router and MBOM Component List' section, which contains a detailed table of materials and their quantities.

MO Item Header: 166751-1
WO Due Date: 4/18/2025
Ship Date:
Date Printed: 4/30/2025
Work Order ID: 56627

MO Part Number | **Description** | **MO Quantity** | **Work Order Notes** | **Total MO Time (Min)**

23617	PT Gong Kit, IPSC, W/ Complete Stand Kit	6	PT-148697	107
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Part Router and MBOM Component List

Part	Step	Process Flow
23617	1	assembly-packaging

Operation | **Seq** | **OP Part Num** | **OP Quant** | **Run** | **WM Part** | **Qty** | **Materials Description** | **Production Notes**

assembly-packaging	1	23617	6	102	23489	6	PT Gong, IPSC Torso, 100%, AR500, 3/8"	
					23612	12	The Last Stand Bracket	
					23613	12	The Last Stand Plate Hanger	
					23618	36	Rebar, 1/2" OD, 4' L, Grade 40, Black	Reference the Box assembly SOP in the DOCs
					23910	6	PT Gong Hardware Kit, For Last Stand Hangers	
					24982	6	Corrugated Box, For Gong Kits, W/ Label	
					25029	6	PT Gong Kit, UPC Label, IPSC	
					25031	6	PT Gong Instruction Card, The Last Stand	
					25039	6	Kraft Sheet, 51 ECT, Pad for Gong Kit	
					25184	12	Foam Insert, Polyethylene, For Gong Kit	
				25201	6	Corrugated Pad, Die-Cut Insert for Gong Kits		