

Scheduling Work in the Shop

1 Navigate to the Action Target Enterprise Portal.

This test environment settings are related to the testing environment.

Employee Directory

Employee Name

Phone Number

Actions

Status

Data Warehouse

Email / Office 365

ERP Legacy Apps

ERP Web Apps

Internet

Message Center

> ATI Portal Introduction

Browser Support

Preferred: Microsoft Edge

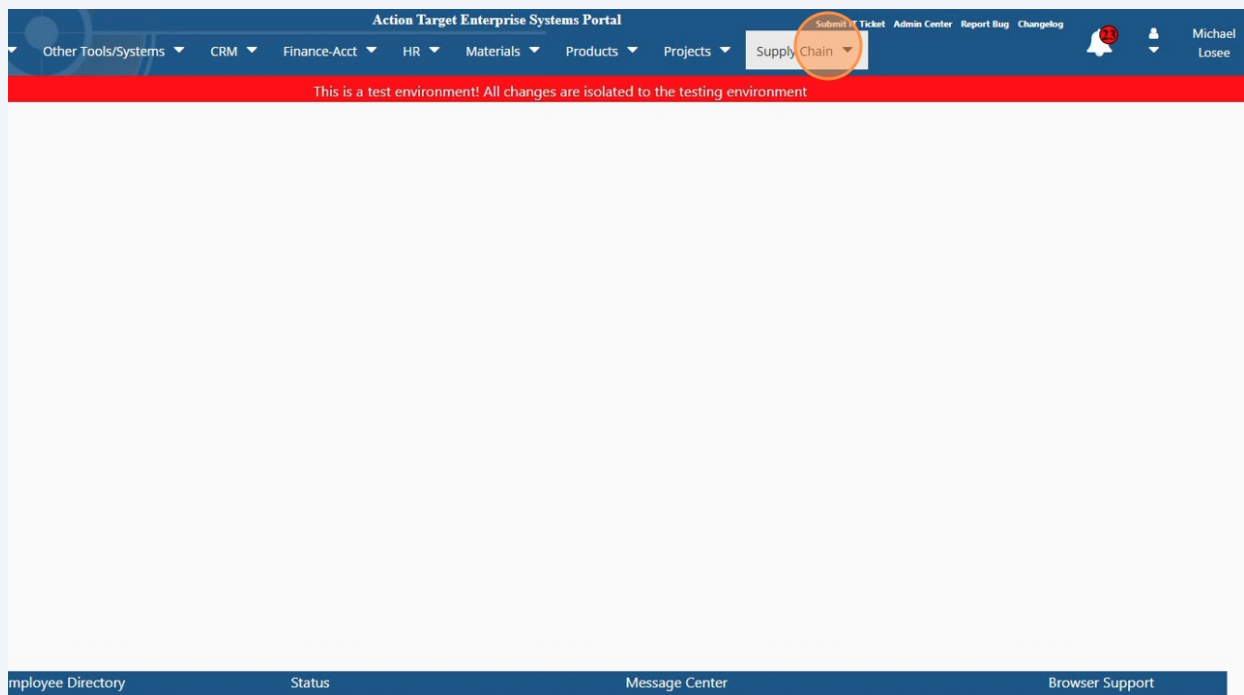
Supported: Mozilla Firefox 4+, Google Chrome

Limited: Microsoft Internet Explorer 9

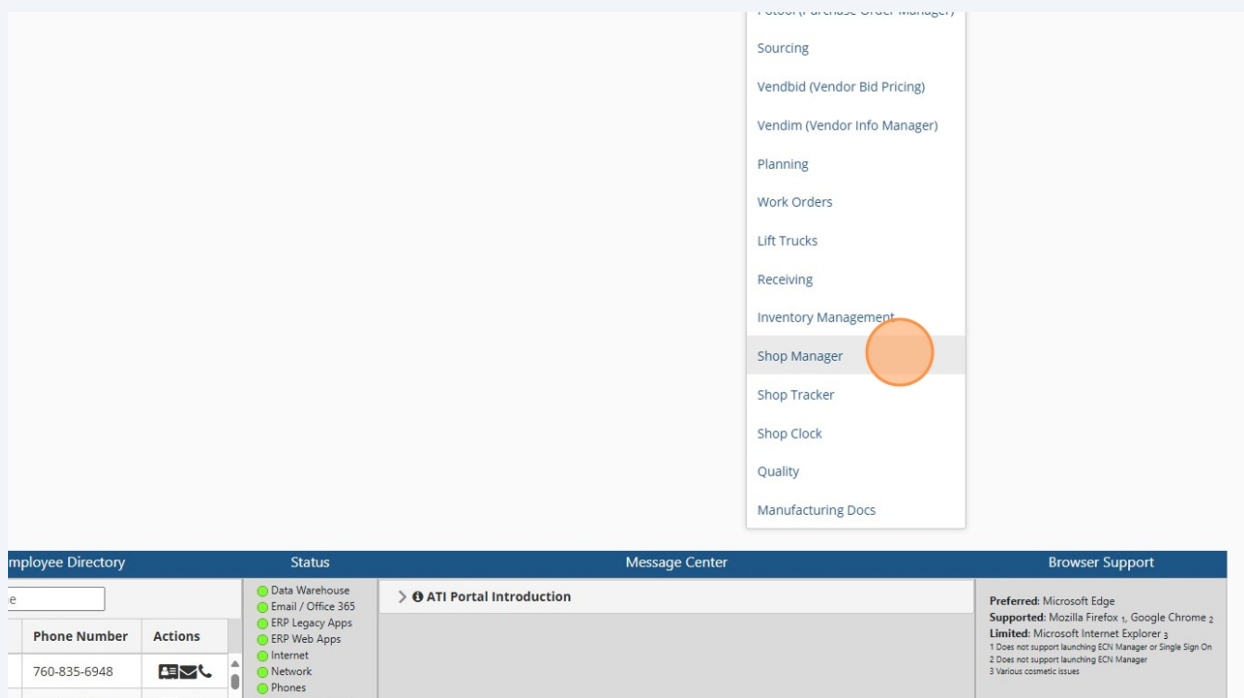
1 Does not support launching ECH Manager or Single

2 Does not support launching ECH Manager

2 Click the "Supply Chain" menu located near the top of the portal.



3 Click on the "Shop Manager" option from the drop down menu.



4 Click on the "Show Master" button located in the Schedule Builder header.

Action Target Enterprise Systems Portal

Legacy ERP Other Tools/Systems CRM Finance-Acct HR Materials Products Projects Supply Chain

This is a test environment! All changes are isolated to the testing environment

Shop Manager

Schedule Work Bench Nesting Setup Management Capacity Documents Time Jobs WO Data Tables

Schedule Builder

Show Master Hide Schedule Show Hours Show Op Time Show Logs

Shop Schedule Refresh Search Default Re-calculate Project Clear Selection

Single Selection Actions: Edit Remove WO Work Order WO Material

Multi Selection Actions: Edit Reschedule

Priority	WO ID	MTR	op_seq	Req Qnt	Part Number	Description	Operation	Next Op Name	WO Descr	Start	St
6	58702	mo-170286-5	1	16	33784	Autotargets, B	elec-assembly		AutoTargets Lift Unit Versio	2025-03-27	in-p
6	58701	mo-170282-5	1	16	33784	Autotargets, B	elec-assembly		AutoTargets Lift Unit Versio	2025-03-27	in-p
6	58695	mo-170270-5	1	16	33784	Autotargets, B	elec-assembly		AutoTargets Lift Unit Versio	2025-03-27	in-p
6	58899	mo-170628-5	1	15	33784	Autotargets, B	elec-assembly		AutoTargets Lift Unit Versio	2025-03-27	in-p
6	58701	mo-170282-4	1	16	33785	-REDLINE- Aut	elec-assembly		AutoTargets Lift Unit Versio	2025-03-27	in-p
6	56627	mo-166751-1	1	6	23617	PT Gong Kit, IP	assembly-pa		PT Gong Kit, IPSC, W/ Comp	2025-03-31	kitt
6	59234	mo-171277-1	1	30	4636	Baffle cable h	assembly-pa		Baffle cable hanger	2025-04-01	staj
6	59106	mo-171072-1	1	50	4636	Baffle cable h	assembly-pa		Baffle cable hanger	2025-04-01	staj
6	58702	mo-170286-8	1	16	33781	-REDLINE- Aut	elec-assembly		AutoTargets Lift Unit Versio	2025-04-03	in-p

5 Select your desired job from the Master plan list on the left of the screen.

Shop Manager

Schedule Work Bench Nesting Setup Management Capacity Documents Time Jobs WO Data Tables

Schedule Builder

Hide Master Hide Schedule Show Hours Show Op Time Show Logs

Master Plan Refresh Search Project Capacity

Single Selection Actions: WO Material

Multi Selection Actions: Schedule Schedule From Plan

WO ID	Part ID	Part Descr	Due Date	Finish	N
60663	20723	Sentry - Long Stall Wall, Up	2025-04-24	2025-04-24	Down Range-O
59283	49493	Genesis Track Section, 12 G	2025-05-20	2025-04-14	Huron
59233	1678	Berm Trap Fin - 16" Long	2025-05-20	2025-05-16	Huron
58211	19180	Portable Bullet Trap - Rubb	2025-05-21	2025-05-16	PBT min
59726	8129	Raceway 2 Channel	2025-05-21	2025-04-28	Sumter (part br
58215	19179	Portable Bullet Trap - Back I	2025-05-22	2025-05-22	PBT min
59069	17452	DEFENDER STALL LOWER S	2025-05-22	2025-05-22	Garden City PD
58221	19157	Portable Bullet Trap - Uprig	2025-05-22	2025-05-16	PBT min
59068	17450	DEFENDER STALL UPPER ST	2025-05-22	2025-04-07	Garden City PD
58210	19158	Portable Bullet Trap - Uprig	2025-05-22	2025-05-16	PBT min

Shop Schedule Refresh Search Default

Single Selection Actions: Edit Remove WO

Multi Selection Actions: Work Order WO Material

Priority	WO ID	MTR	op_seq	Req Qnt	Part Number	Des
6	58702	mo-170286-5	1	16	33784	Aut
6	58701	mo-170282-5	1	16	33784	Aut
6	58695	mo-170270-5	1	16	33784	Aut
6	58899	mo-170628-5	1	15	33784	Aut
6	58701	mo-170282-4	1	16	33785	-RE
6	56627	mo-166751-1	1	6	23617	PT
6	59234	mo-171277-1	1	30	4636	Baf
6	59106	mo-171072-1	1	50	4636	Baf
6	58702	mo-170286-8	1	16	33781	-RE
6	58695	mo-170270-8	1	16	33781	-RE

6 You can choose to schedule the job one of two ways.

1. Schedule: Use your own custom settings to schedule the job.
2. Schedule From Plan: Use the settings that were applied previously by the planning team.

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Manager

File Work Bench Nesting Setup Management Capacity Documents Time Jobs WO Data Tables Pool:

Schedule Builder

Hide Master Hide Schedule Show Hours Show Op Time Show Logs

Master Plan

Refresh Search Project Capacity
Material Clear Selection

Single Selection Actions
WO Material

Multi Selection Actions
Schedule
Schedule From Plan

Shop

Refresh Search Default
Re-calculate Project

Single Selection Actions
Edit Remove WO
Work Order
WO Material

Multi Selection Actions
Reschedule

WO ID	Part ID	Part Descr	Due Date	Finish	N
63	20723	Sentry - Long Stall Wall, Up	2025-04-24	2025-04-24	Down Range- O
33	49493	Genesis Track Section, 12 G	2025-05-20	2025-04-14	Huron
33	1678	Berm Trap Fin - 16" Long	2025-05-20	2025-05-16	Huron
11	19180	Portable Bullet Trap - Rubb	2025-05-21	2025-05-16	PBT min
26	8129	Raceway 2 Channel	2025-05-21	2025-04-28	Sumter (part br
15	19179	Portable Bullet Trap - Back	2025-05-22	2025-05-22	PBT min
39	17452	DEFENDER STALL LOWER S	2025-05-22	2025-05-22	Garden City PD
21	19157	Portable Bullet Trap - Uprig	2025-05-22	2025-05-16	PBT min
38	17450	DEFENDER STALL UPPER ST	2025-05-22	2025-04-07	Garden City PD
10	19158	Portable Bullet Trap - Uprig	2025-05-22	2025-05-16	PBT min

Priority	WO ID	MTR	op_seq	Req Qnt	Part Number	Description
6	58702	mo-170286-5	1	16	33784	Autotargets, B
6	58701	mo-170282-5	1	16	33784	Autotargets, B
6	58695	mo-170270-5	1	16	33784	Autotargets, B
6	58899	mo-170628-5	1	15	33784	Autotargets, B
6	58701	mo-170282-4	1	16	33785	-REDLINE- Aut
6	56627	mo-166751-1	1	6	23617	PT Gong Kit, IF
6	59234	mo-171277-1	1	30	4636	Baffle cable h
6	59106	mo-171072-1	1	50	4636	Baffle cable h
6	58702	mo-170286-8	1	16	33781	-REDLINE- Aut
6	58695	mo-170270-8	1	16	33781	-REDLINE- Aut

7 Click on the "Schedule" button.

Action Target Enterprise Systems Portal

Legacy ERP Other Tools/Systems CRM Finance Acct HR Materials Products Projects Supply Chain

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Shop Manager

Schedule Work Bench Nesting Setup Management Capacity Documents Time Jobs WO Data Tables

Schedule Builder

Hide Master Hide Schedule Show Hours Show Op Time Show Logs

Master Plan

Refresh Search Project Capacity
Material Clear Selection

Single Selection Actions
WO Material

Multi Selection Actions
Schedule
Schedule From Plan

Shop

Refresh Search Default
Re-calculate Project

Single Selection Actions
Edit Remove WO
Work Order
WO Material

Multi Selection Actions
Reschedule

WO ID	Part ID	Part Descr	Due Date	Finish	N
60663	20723	Sentry - Long Stall Wall, Up	2025-04-24	2025-04-24	Down Range- O
59283	49493	Genesis Track Section, 12 G	2025-05-20	2025-04-14	Huron
59233	1678	Berm Trap Fin - 16" Long	2025-05-20	2025-05-16	Huron
58211	19180	Portable Bullet Trap - Rubb	2025-05-21	2025-05-16	PBT min
59726	8129	Raceway 2 Channel	2025-05-21	2025-04-28	Sumter (part br
58215	19179	Portable Bullet Trap - Back	2025-05-22	2025-05-22	PBT min
59069	17452	DEFENDER STALL LOWER S	2025-05-22	2025-05-22	Garden City PD
58221	19157	Portable Bullet Trap - Uprig	2025-05-22	2025-05-16	PBT min

Priority	WO ID	MTR	op_seq	Req Qnt	Part Number	Description
6	58702	mo-170286-5	1	16	33784	Aut
6	58701	mo-170282-5	1	16	33784	Aut
6	58695	mo-170270-5	1	16	33784	Aut
6	58899	mo-170628-5	1	15	33784	Aut
6	58701	mo-170282-4	1	16	33785	-RE
6	56627	mo-166751-1	1	6	23617	PT
6	59234	mo-171277-1	1	30	4636	Baf
6	59106	mo-171072-1	1	50	4636	Baf

8 Change the settings in the form as desired.

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Manager

Work Bench Nesting Setup Management Capacity Documents Time Jobs WO Data

Schedule Builder

Hide Master Hide Schedule Show Hours Show Op Time Show Logs

Refresh Search Project Capacity
Material Clear Selection

Single Selection Actions: WO Material
Multi Selection Actions: Schedule Schedule From Plan

ID	Part ID	Part Descr	Due Date	Finish	Priority	WO ID	
33	20723	Sentry - Long Stall Wall, Up	2025-04-24	2025-04-24	Down Range- OS	6	58702
33	49493	Genesis Track Section, 12 G	2025-05-20	2025-04-14	Huron	6	58701
33	1678	Berm Trap Fin - 16" Long	2025-05-20	2025-05-16	Huron	6	58695
11	19180	Portable Bullet Trap - Rubb	2025-05-21	2025-05-16	PBT min	6	58899
26	8129	Raceway 2 Channel	2025-05-21	2025-04-28	Sumter (part bro	6	58701
15	19179	Portable Bullet Trap - Back	2025-05-22	2025-05-22	PBT min	6	56627
39	17452	DEFENDER STALL LOWER S	2025-05-22	2025-05-22	Garden City PD	6	59234
21	19157	Portable Bullet Trap - Uprig	2025-05-22	2025-05-16	PBT min	6	59106
38	17450	DEFENDER STALL UPPER ST	2025-05-22	2025-04-07	Garden City PD	6	58702
10	19158	Portable Bullet Trap - Uprig	2025-05-22	2025-05-16	PBT min	6	58695

Shop Schedule

Work Order: 60663
Target Date: 04/24/2025
Schedule Method: Backwards
☐ Material ☐ Capacity

Save Cancel

9 When complete with the form, click the save button.

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Manager

Work Bench Nesting Setup Management Capacity Documents Time Jobs WO Data

Schedule Builder

Hide Master Hide Schedule Show Hours Show Op Time Show Logs

Refresh Search Project Capacity
Material Clear Selection

Single Selection Actions: WO Material
Multi Selection Actions: Schedule Schedule From Plan

ID	Part ID	Part Descr	Due Date	Finish	Priority	WO ID
23	Sentry - Long Stall Wall, Up	2025-04-24	2025-04-24	Down Range- OS	6	58702
93	Genesis Track Section, 12 G	2025-05-20	2025-04-14	Huron	6	58701
78	Berm Trap Fin - 16" Long	2025-05-20	2025-05-16	Huron	6	58695
180	Portable Bullet Trap - Rubb	2025-05-21	2025-05-16	PBT min	6	58899
29	Raceway 2 Channel	2025-05-21	2025-04-28	Sumter (part bro	6	58701
179	Portable Bullet Trap - Back	2025-05-22	2025-05-22	PBT min	6	56627
452	DEFENDER STALL LOWER S	2025-05-22	2025-05-22	Garden City PD	6	59234
157	Portable Bullet Trap - Uprig	2025-05-22	2025-05-16	PBT min	6	59106

Shop Schedule

Update Items

Work Order: 60663
Target Date: 04/24/2025
Schedule Method: Backwards
☐ Material ☐ Capacity

Save Cancel