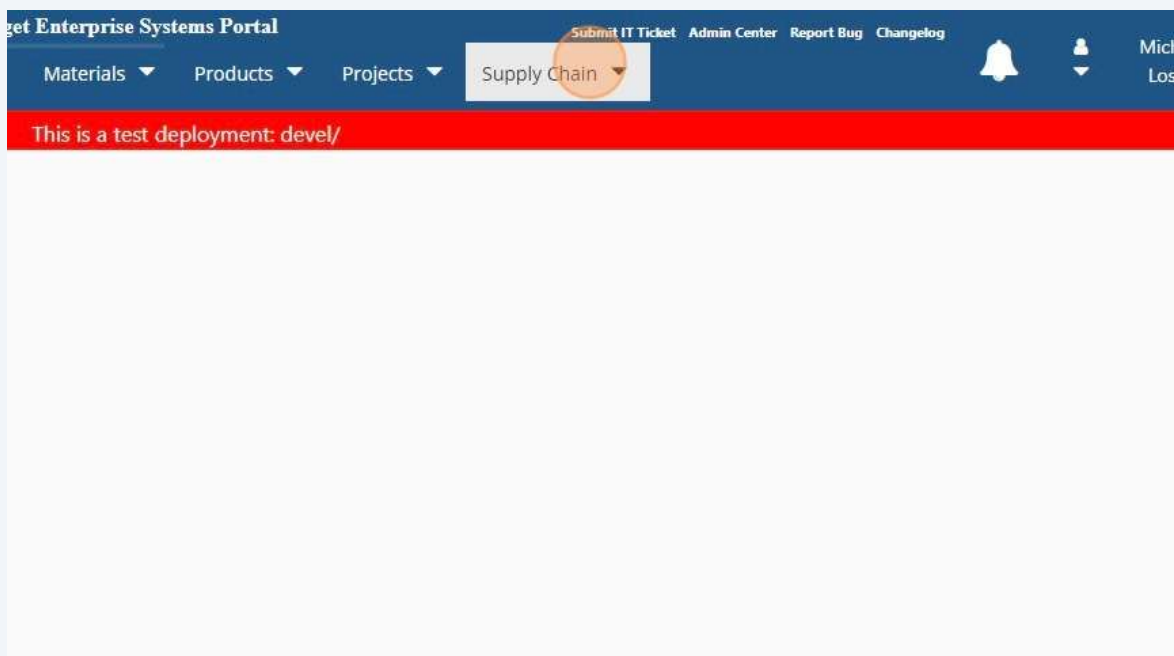


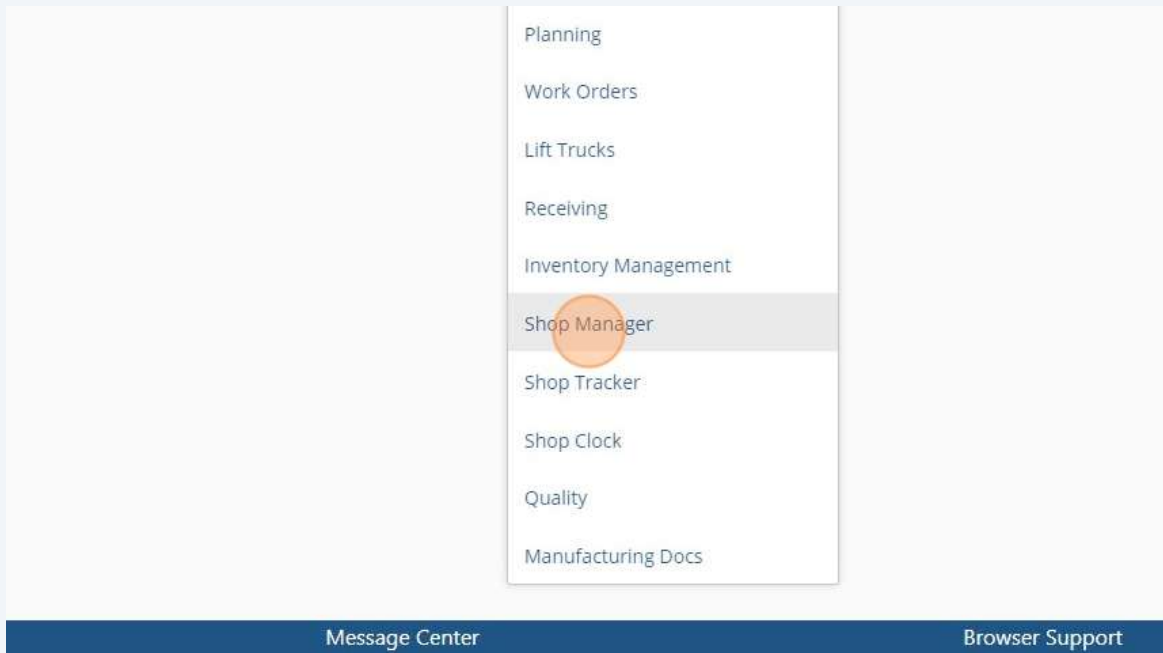
Reschedule a Single Operation after an External Operation

1 Navigate to <https://test.ad.actiontarget.com/devel/>

2 Click "Supply Chain"



3 Click "Shop Manager"



4 In this example we will filter down to a specific WO

Schedule	Work Bench	Nesting	Setup	Management	Capacity	Documents	Time	Jobs	W
Schedule Builder									
Show Master Hide Schedule Show Hours Show Op Time									
Shop Schedule									
Refresh Search Default Re-calculate Project Clear Selection									
Single Selection Actions Edit Remove WO									
Priority	WO ID	MTR	op_seq	Req Qnt	Part Number	Description	Operation	Nex	
6	55425	mo-164642-1	1	1	23510	Defender Stall	assembly-pa		
6	52412	mo-159480-1	1	3	23510	Defender Stall	assembly-pa		
6	56921	mo-167306-1	1	2	49046	-REDLINE- Out	elec-assembly		
6	56649	mo-166806-1	1	8	11351	LET Clearing T	assembly-pa		
6	56076	mo-165592-1	1	5	49135	(Phase-Out - R	elec-assembly		
6	56261	mo-165956-2	1	16	21881	BHE Turner M	elec-assembly		

5 The WO# we will use is "55521"

6 Notice that the operation we want to select is immediately after an External Operation. Select the Operation.

Single Selection Actions				Multi Selection Actions		
Edit Remove WO Work Order WO Material				Edit Reschedule		
Name	WO Descr	Start	Status	Pool	Tot Run	Mat Available
	(Phase-Out - Replaced By 5	2024-12-10	in-process	ext	0.2	
	(Phase-Out - Replaced By 5	2025-01-10	queued	Core Asser	1.77	false
	(Phase-Out - Replaced By 5	2024-12-18	in-process	ext	0.2	true
	(Phase-Out - Replaced By 5	2025-01-20	queued	Core Asser	4.17	false

7 Click "Edit"

This is a test deployment: devel/

Setup Management Capacity Documents Time Jobs WO Data Tables

Show Master Hide Schedule Show Hours Show Op Time

Single Selection Actions: Edit Remove WO Work Order WO Material

Multi Selection Actions: Edit Reschedule

Part Number	Description	Operation	Next Op Name	WO Descr	Start	Status
36227	Genesis, Dead	ext-zinc-plati		(Phase-Out - Replaced By 5	2024-12-10	in-p
36228	Genesis, Dead	assembly-pa		(Phase-Out - Replaced By 5	2025-01-10	que
36257	Genesis, Dead	ext-zinc-plati		(Phase-Out - Replaced By 5	2024-12-18	in-p
36225	(Phase-Out - R	assembly-pa		(Phase-Out - Replaced By 5	2025-01-20	que

8 Click the "Schedule Partial" field.

Work Order: 55521 PO Number: 164778 PO Item: 1 Op Seq: 1

Target Date: 01/20/2025 Status: [Dropdown]

Pool: Core Assembly

Priority: 5 Work Cell: [Dropdown]

Schedule Method: Forwards

☐ Schedule Partial

☒ Material ☒ Capacity

Save Cancel

- 9 Click the "Target Date" field. and update to the operation to the desired date.

Enterprise Systems Portal

Materials Products Projects

is is a test deployment: devel/

Update Items

+

Work Order	PO Number	PO Item	Op Seq
55521	164778	1	1
Target Date	Status		
01/20/2025			
Pool			
Core Assembly			
Priority	Work Cell		
5			
Schedule Method	<input checked="" type="checkbox"/> Schedule Partial		
Forwards	<input checked="" type="checkbox"/> Capacity		
<input checked="" type="checkbox"/> Material			

Single Selection Actions

Edit Remove WO Work Order

Name	WO Descr
	(Phase-Out - Replaced By 5)
	(Phase-Out - Replaced By 5)

- 10 Click "Save" and the operation will be moved.

Core Assembly

Priority	Work Cell
5	
Schedule Method	<input checked="" type="checkbox"/> Schedule Partial
Forwards	<input checked="" type="checkbox"/> Capacity
<input checked="" type="checkbox"/> Material	

✓ Save ✕ Cancel

Single Selection Actions

Clear Selection Edit Remove WO Work Order

ation	Next Op Name	WO Descr
nc-plati		(Phase-Out - Replaced By 5)
nbly-pa		(Phase-Out - Replaced By 5)
nc-plati		(Phase-Out - Replaced By 5)
nbly-pa		(Phase-Out - Replaced By 5)

1



NOTE: This function only allows you to reschedule one operation at a time.



NOTE: If an operation exists after your target operation and it has a start date before your desired reschedule date. The system will not allow the change.